KAITEKI Value for Tomorrow

Mitsubishi Chemical Holdings Corporation

IR Day 2019

Sustainability

May 30, 2019
Mitsubishi Chemical Holdings Corporation



Comfort

Mitsubishi Chemical Holdings Corporation IR Day 2019 Table of Contents

1. Information, Electronics and Display Business Domain

Johei Takimoto
Director of the Board
Managing Executive Officer
Chief Operating Officer
Information, Electronics and Display Business Domain
Mitsubishi Chemical Corporation

2. Advanced Polymers Business Domain

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3. Approaches in the ESG Field

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KAITEKI Value for Tomorrow

Mitsubishi Chemical Holdings Corporation **IR Day 2019** Sustainability

Information, Electronics and Display **Business Domain**

May 30, 2019

Health Johei Takimoto **Director of the Board Managing Executive Officer** Comfort **Chief Operating Officer** Information, Electronics and Display Business Domain **Mitsubishi Chemical Corporation**

Mitsubishi Chemical Holdings Corporation

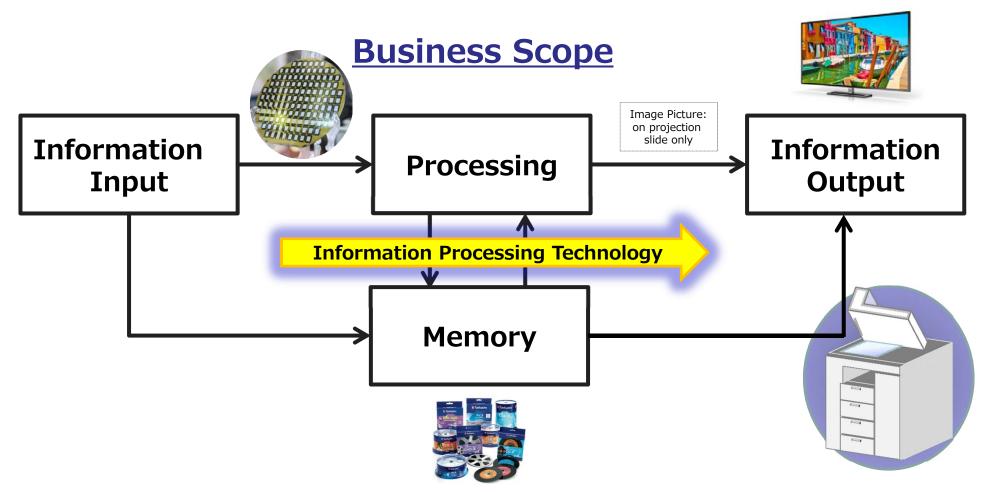
Information, Electronics and Display Business Domain

Today's Agenda

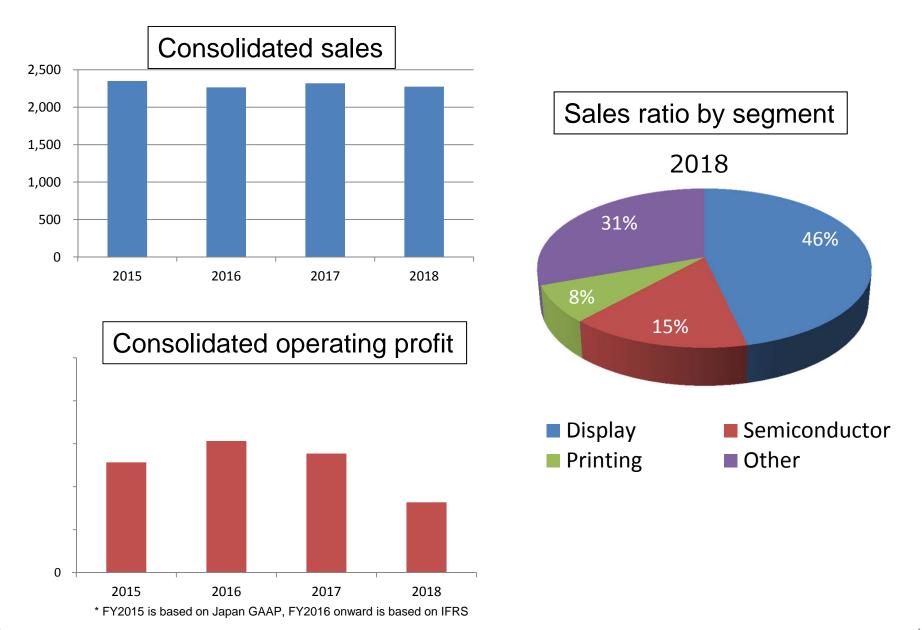
- 1. Business Overview
- 2. Display Field
- 3. Semiconductor Field
- 4. Printing Field
- 5. Research and Development

Mission

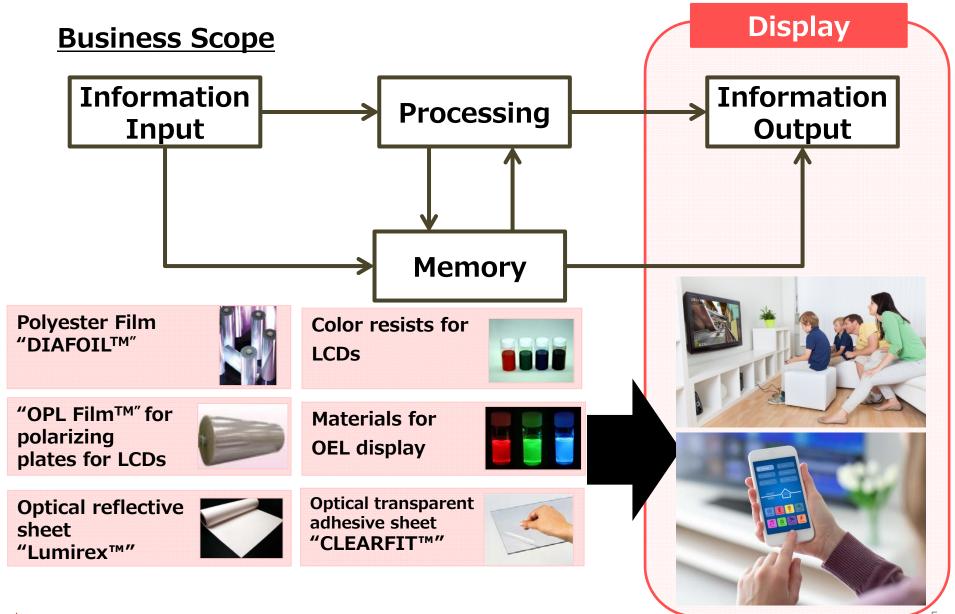
Provide products and services based on chemical technology to related industries that are centered on information processing technology



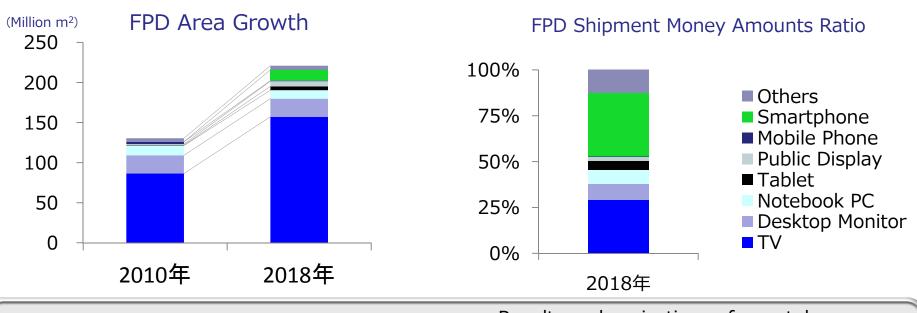
Overview of Information, Electronics & Display Business Domain

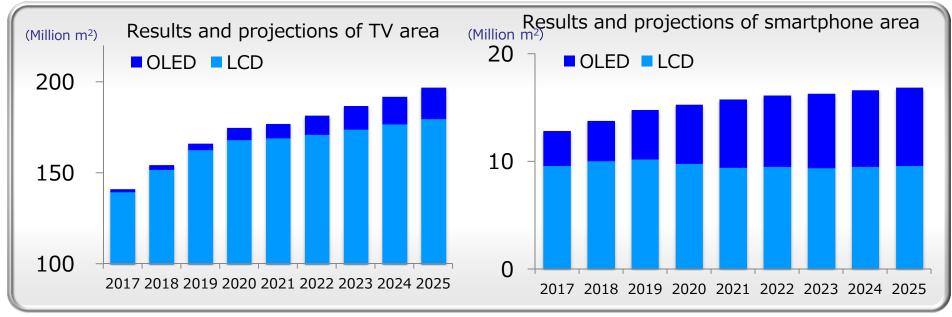


Display Field

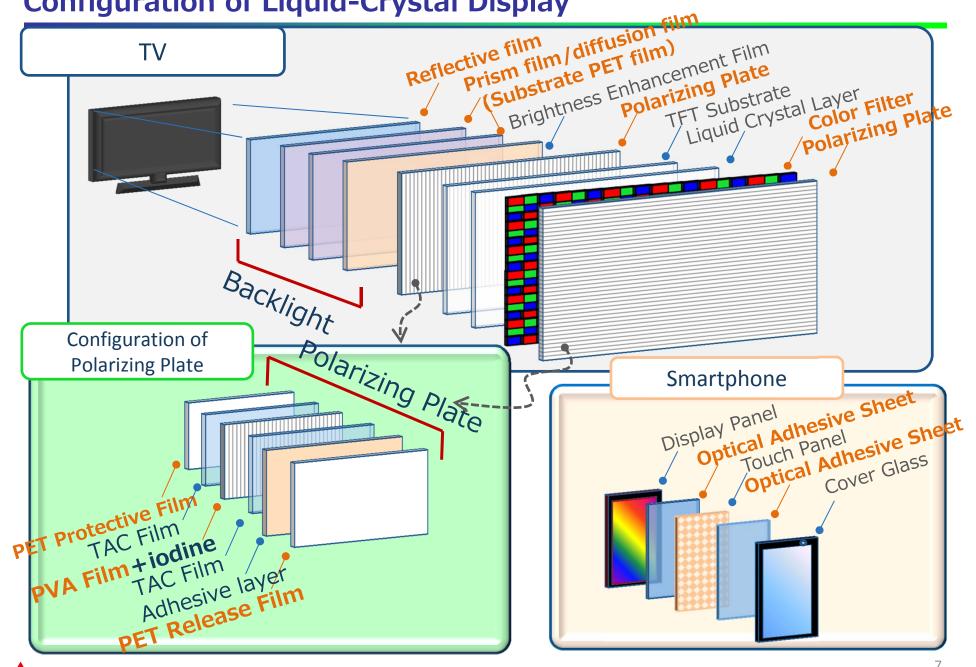


Flat Panel Display (FPD) Market

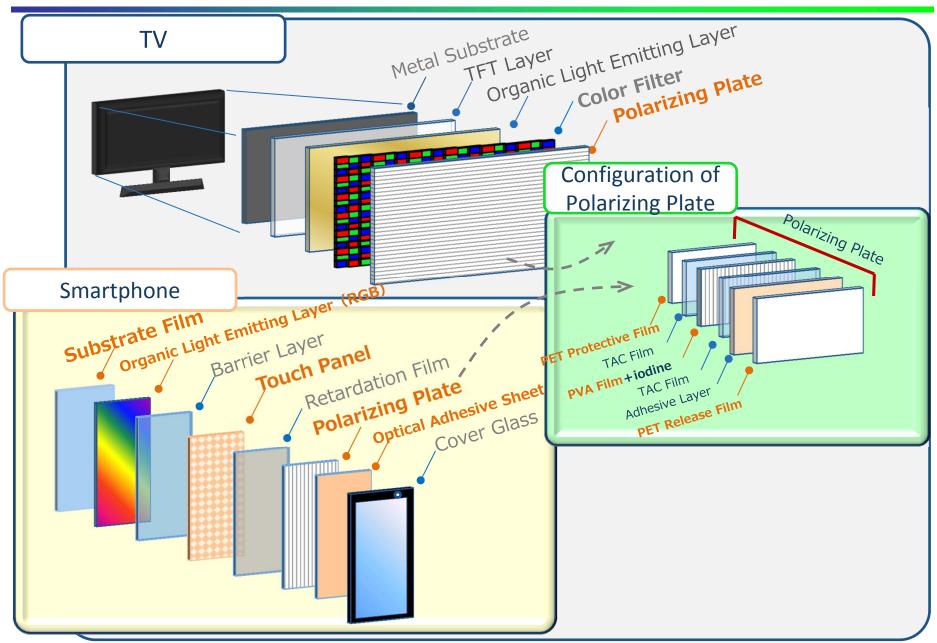




Configuration of Liquid-Crystal Display



Configuration of OLED Display



Strengths of PET Film "DIAFOILTM"

Consumer Needs

Client Requirements

Our Technologies

Large Screen

Brightness

Highdefinition

Thin

Affordable

Stable supply of large area film

Precise physical properties/ **Control of film** thickness



Integrated production from resin to film-forming



Higher optical performance



Thorough controls on scratches and foreign substances



Enhanced yield

Resin with high transparency

excellent optical properties

Customization

Optimization based on various types of coating

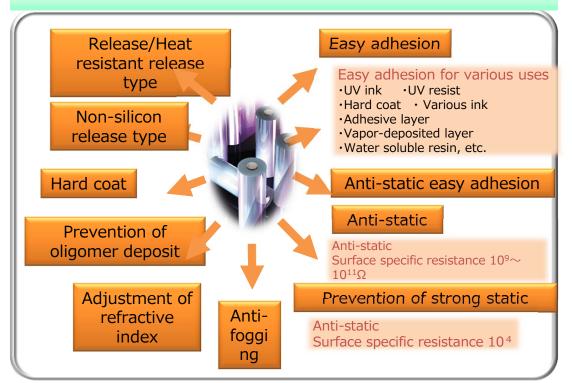


MCC Group's ability to propose different materials

Strengths of PET Film "DIAFOILTM" 2

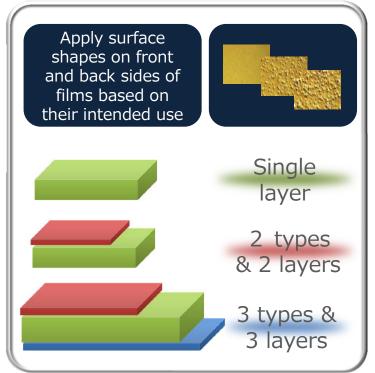
■ Ultra-thin film coating technology

Differentiating our products by applying an ultra-thin film coated layer of 1µm or below

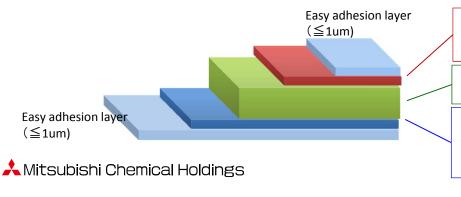


■ Multi-layer film forming technology

Application of surface shapes



We propose products by combining different technologies based on the intended use.

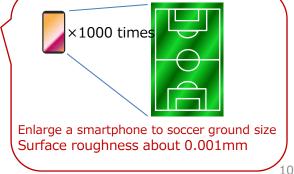


Surface laver

1 Apply super high surface smoothness

Intermediate layer Shapes · Apply rigidness

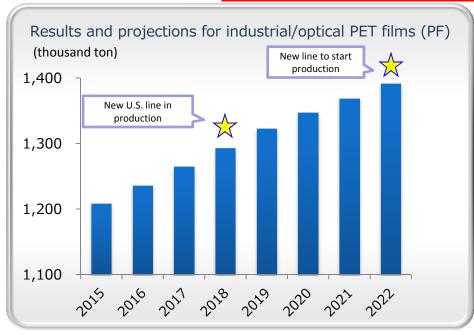
Surface layer² Apply handling ability by a little lowering smoothness than ①

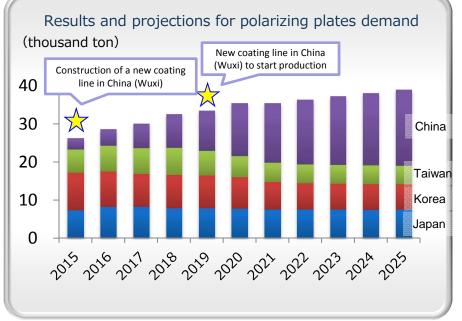


Polyester Films Business Operation



No.1 in the world in optical PET films

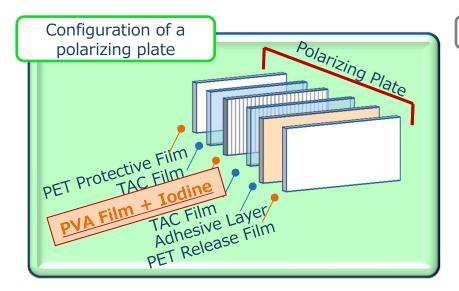


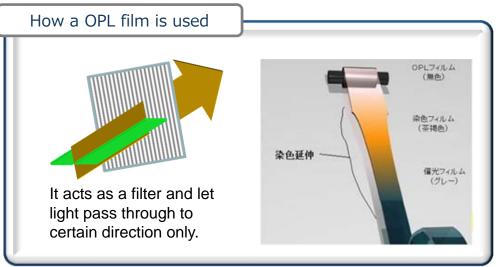


Source: Fuji Chimera Research Institute, Inc_2018 Plastic film*sheet present conditions and future prospects (2018 prospect, 2019 onward projections)

(Our estimated value)

PVA Film "OPL FilmTM"





4,800mm×12,500m

One of the two leading manufacturers of PVA optical films

Projections of PVA Film Demand (million m) New line for large TVs to start production 600 New "Wide" line to start production 500 "New "Wide" line to start production 400 300 201,501,501,501,501,501,500,501,501

Strengths of PVA Film "OPL FilmTM"

Consumer Needs Client Requirements

Our Technologies

Large Screen Super wide High stretchability

High

Management of thickness of wide films

Thorough management of quality



High definition

Thin

Product design that can be traced back to raw materials







Affordable

Enhanced yield Longer length Provision of know-how gained as a polarizing plate manufacturer



Proposition of solutions through specialized TS center



Provision of Solutions Through Our Technical Service Center

- Single-body transmittance, degree of polarization
- Dyeing condition, iodine, determination of boric acid amount
- Hue

Optical Performance

Contraction force

- Humidity and heat resistance
- Heat cycle
- Strength of adhesive bonding
 - Water resistance

Light leakage

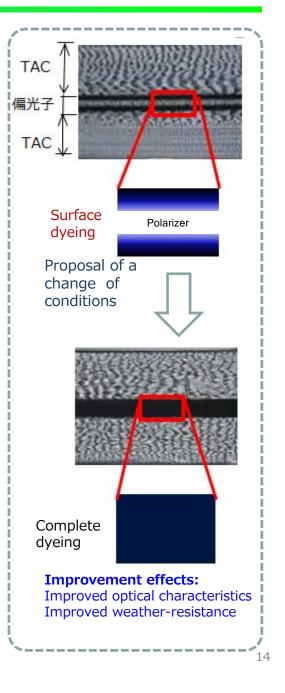
- Discoloration
- Streaks
- Uneven film thickness

Analysis of optical uneven-

Defect analysis

Dura-

Identification of foreign substances



Optical Adhesive Sheet "CLEARFITTM"

Confidential

Enhanced visibility Prevention of dew condensation and contamination Energy/electricity efficient Prevention of breakage * With CLEARFIT *Without CLEARFIT

Consumer Needs

High definition

Design

Cost Perfor-mance

Client Requirements

High transparency

Thin films & Strong adhesiveness to uneven surface

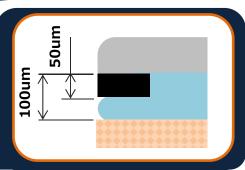
Enhanced work efficiency/
Affixing yield

Our Technologies

Optimized design which covers adhesive agents, composition, and film forming processes

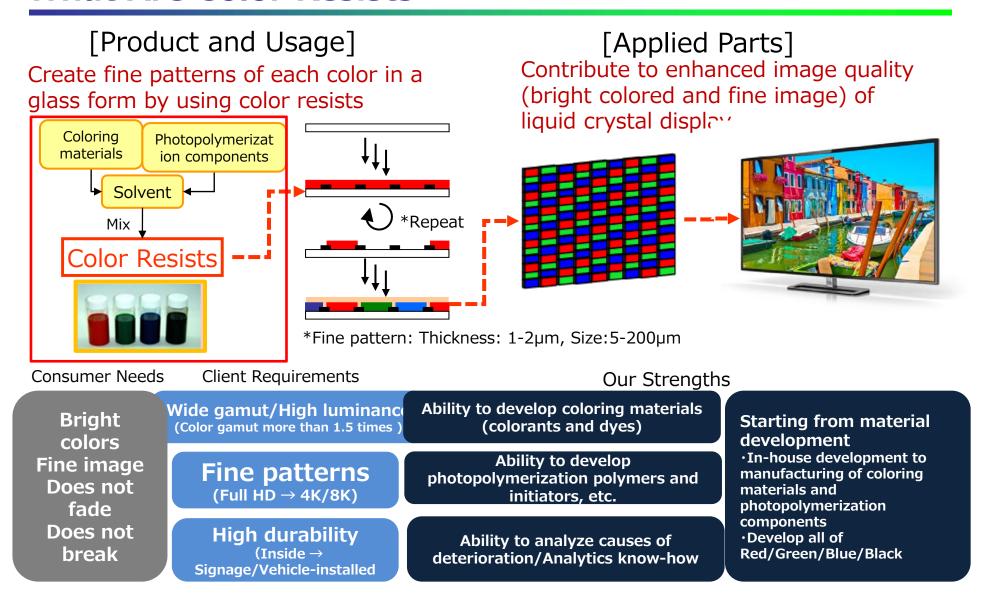
Absorption of 50% of printing convexo-concave of CFT film thickness

Adhesive design which satisfies customers' conditions for their affixing operation



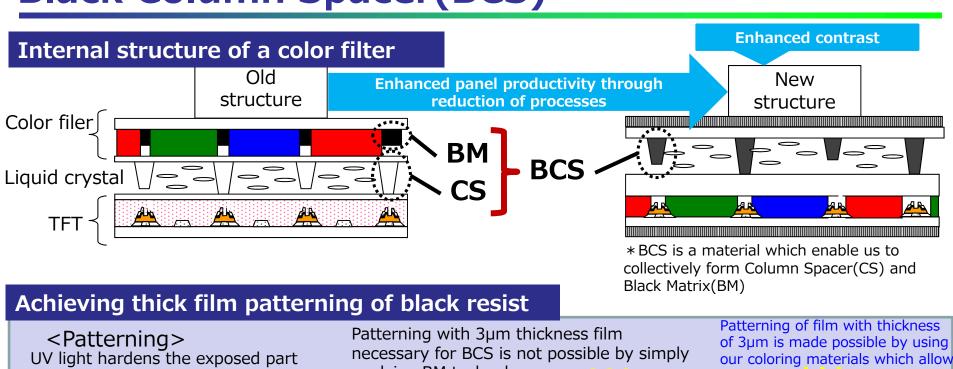
Controlled peeling strength

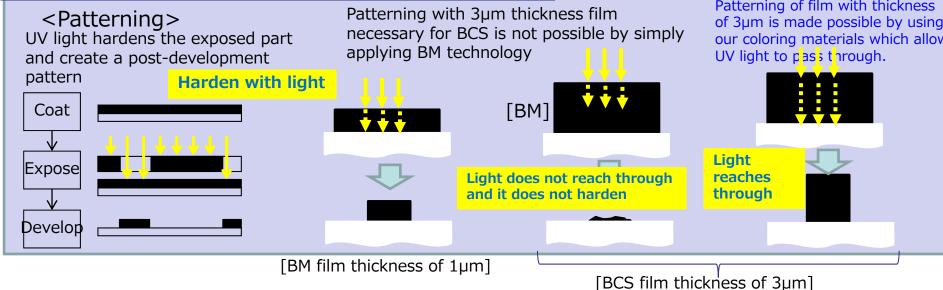
What Are Color Resists



Overall share of color resists was 20%(No.2 in the world), and share of Black was 45%(No.1 in the world)

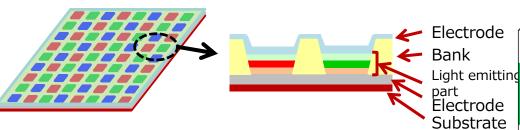
Black Column Spacer(BCS)

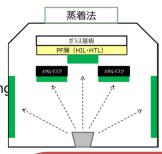




We maintained over 90% share of Black Column Spacer(BCS).

Enhance the brightness of colors (contrast) of OLED display



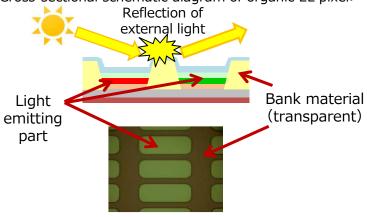


Vapor-deposition method: Evaporate organic EL material and attach to substrate surface.

(Current technology)

It is difficult to express "jet black" because the bank material which compartments pixels is transparent, causing a reflection of external light.

<Cross-sectional schematic diagram of organic EL pixel>

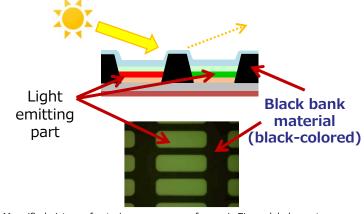


<Magnified picture of exterior appearance of organic EL model elements> *Looking from the light emitting side of vapor-deposition type light emitting layer/bank material/ITO film/glass substrate (Developed technology)

It is possible to express "jet black" by suppressing the reflection of external light by using black-colored bank material.

Application of BCS technology

<Cross-sectional schematic diagram of organic EL pixel>



<Magnified picture of exterior appearance of organic EL model elements> *Looking from the light emitting side of vapor-deposition type light emitting layer/bank material/ITO film/glass substrate

Our materials are

highly regarded

by panel manufacturers

Development of OLED Materials: Low Molecule Coating Material

Realization of lower cost/higher definition (4K/8K) of OLED display

0

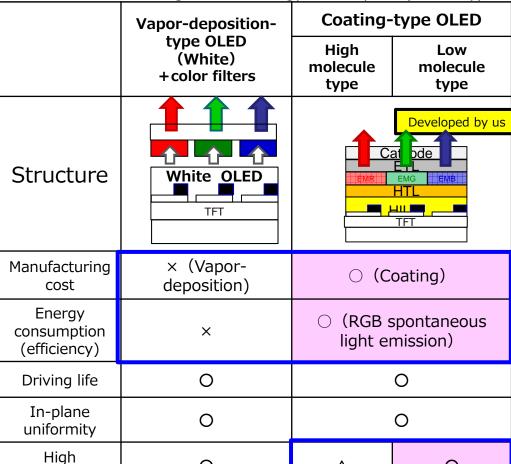
Δ

[Coating-type OLED]

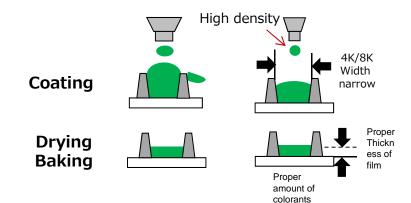
RBC color coating method using inkjet

Under development by various panel manufacturers as it has benefits in

| | | | _ | | | Coating t | vna OLED | _ |
|----------|---------|-----------|------|-----|--------|-------------|--------------|---|
| terms of | f manul | facturing | cost | and | energy | consumption | (efficiency) | |



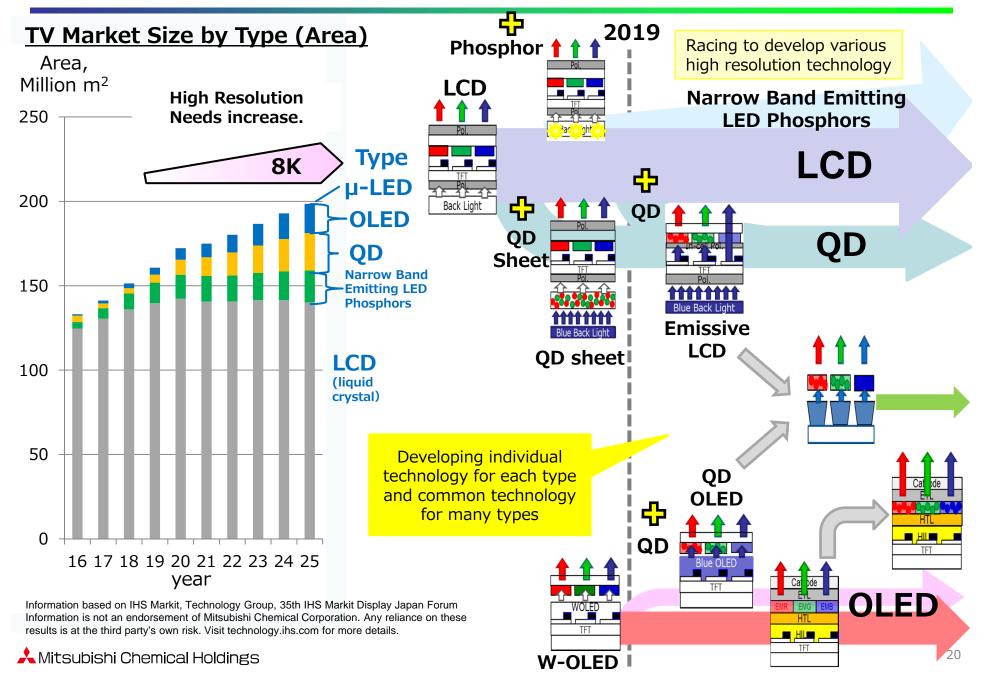
| | High molecule type | Low molecule type | | |
|----------------------------|-----------------------------------|--------------------------------------|--|--|
| Manufacturing of inkjet | △ Restrictions on viscosity | O No restrictions on viscosity | | |
| Film thickness control | Δ | O High density is possible | | |



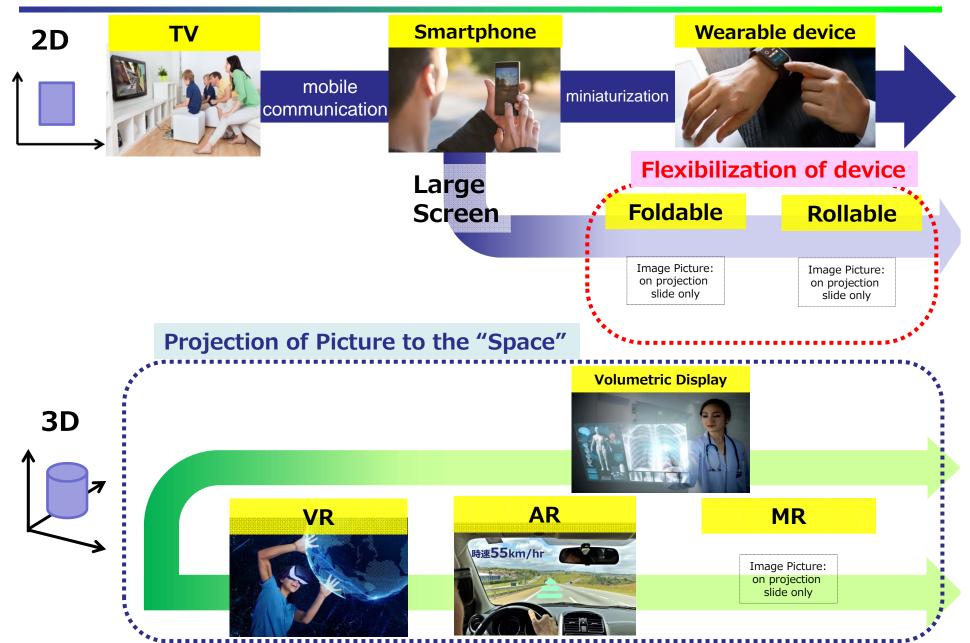
resolution

0

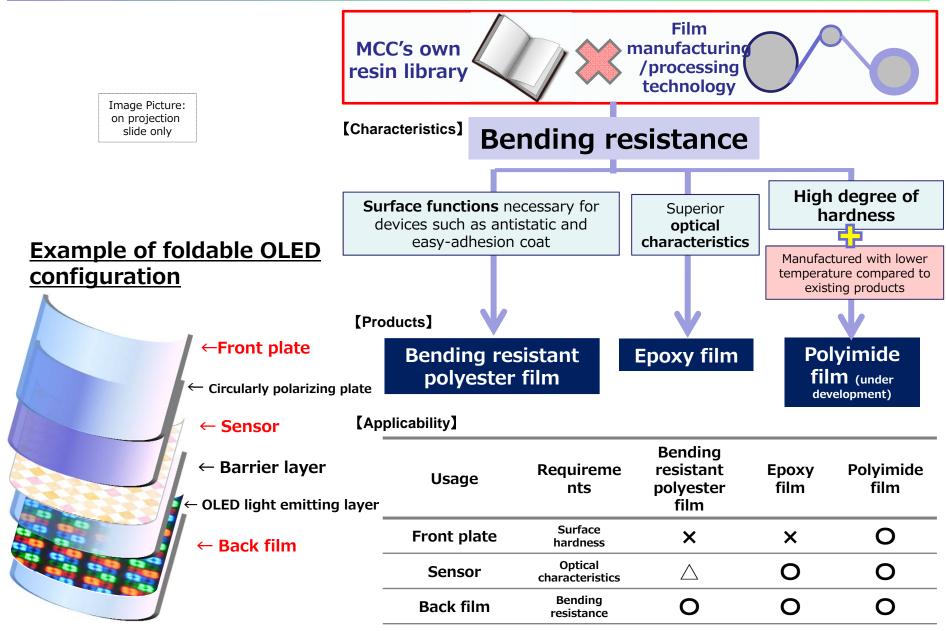
High Resolution of Display



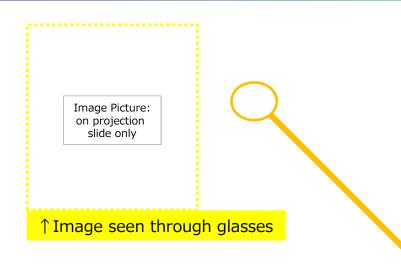
Diversification/Sophistication of Display



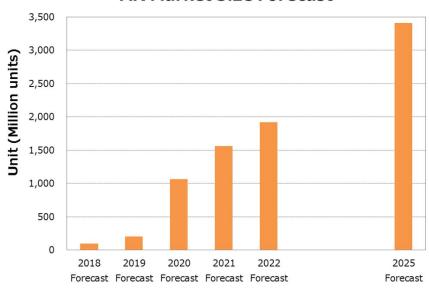
Development of Films for Flexible Devices



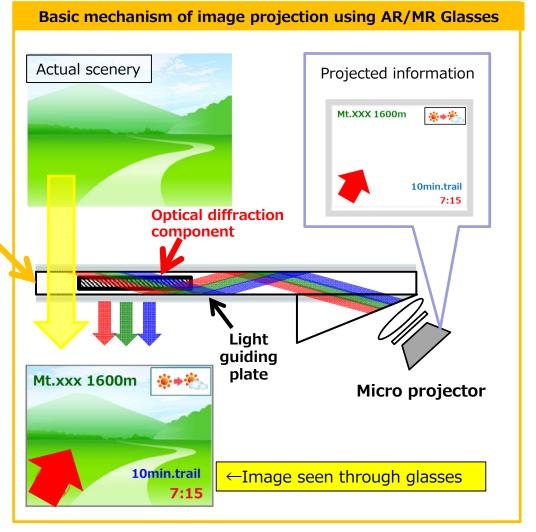
Strategy for Development of Materials for AR/MR Glasses



AR Market Size Forecast

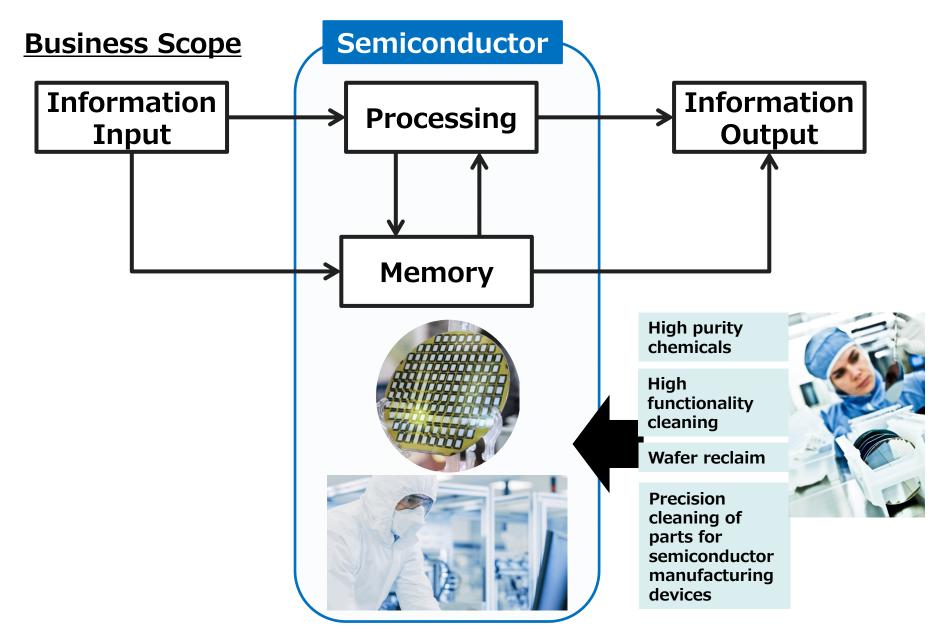


Source: Fuji Keizai "2017 future perspective on spatial display technology and related components market"



We are developing <u>optical diffraction components such as</u> <u>hologram and resin as a substitution of glass for light</u> <u>guiding plate</u>, jointly with start-ups such as <u>Digilens</u> (MCHC investment) and other device manufacturers.

Semiconductor Field



Businesses Related Semiconductor Industry

Needs related to semiconductor products

Reduction in size

High integration

Stability

Long life

Affordability

Requirements of semiconductor manufacturers

Miniaturization of wiring

Laminated structure

Safety of processes

Free of product defects

Improved manufacturing efficiency

Our products and services

High purity chemicals

(High purification such as hydrochloric acid/sulfuric acid)

High functionality cleaning solution

(Multi-functionalization through combination of multiple materials)

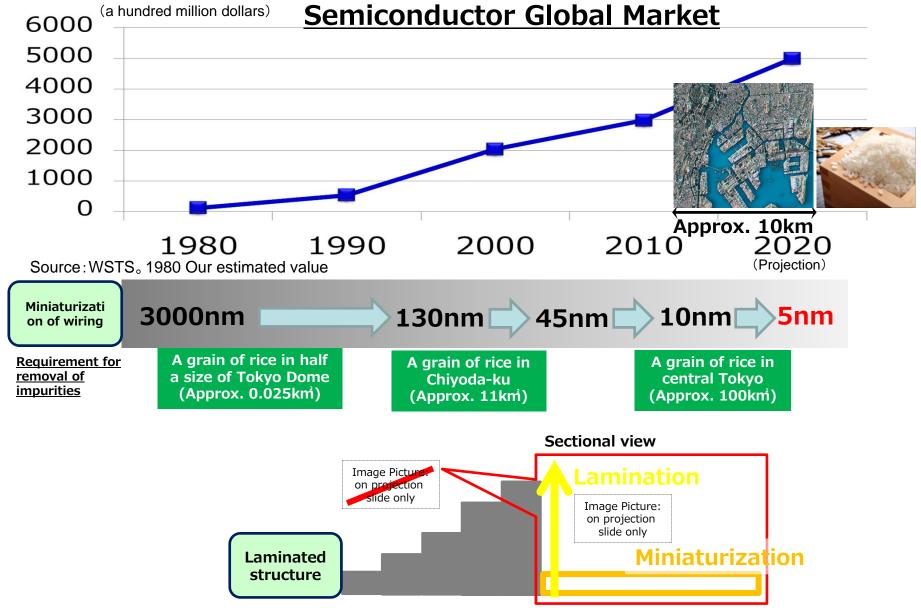
Wafer reclaim

(Increase the number of reclaims of test wafers by using thin surface polishing technology)

Precision cleaning services

for parts of semiconductor manufacturing devices

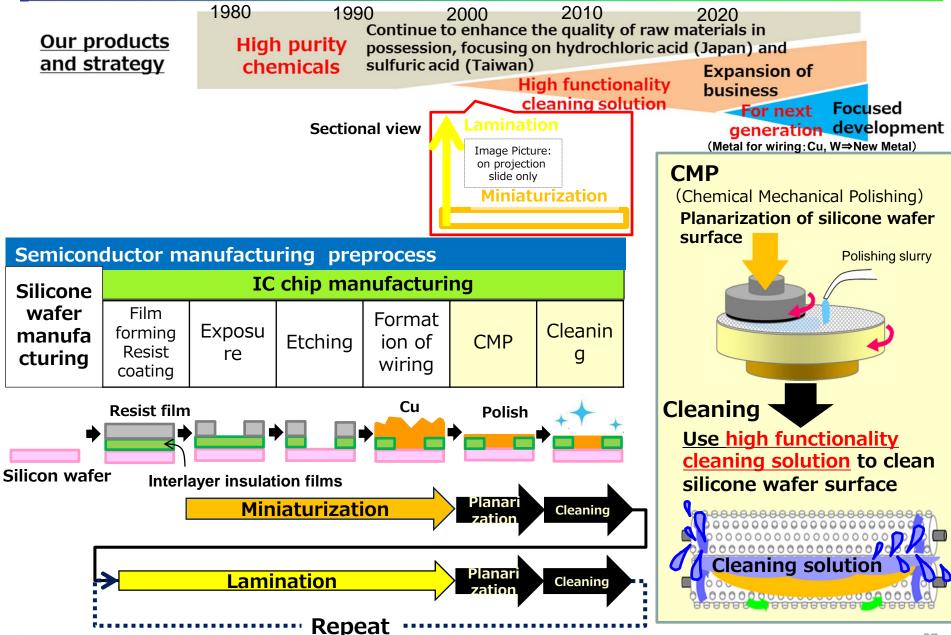
High Integration of Semiconductor



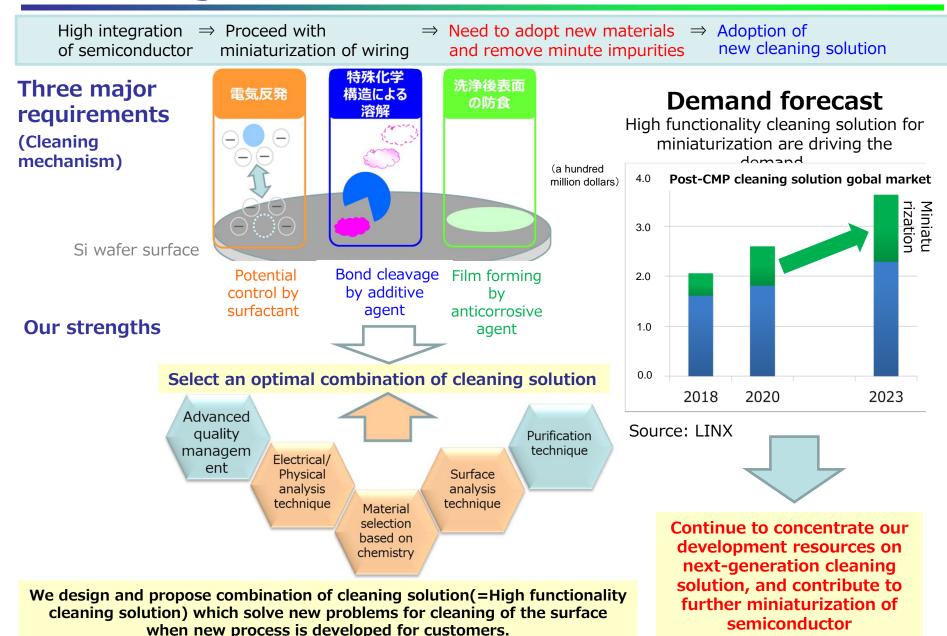
Prepared internally based on public information

High functionality cleaning solution

Mitsubishi Chemical Holdings

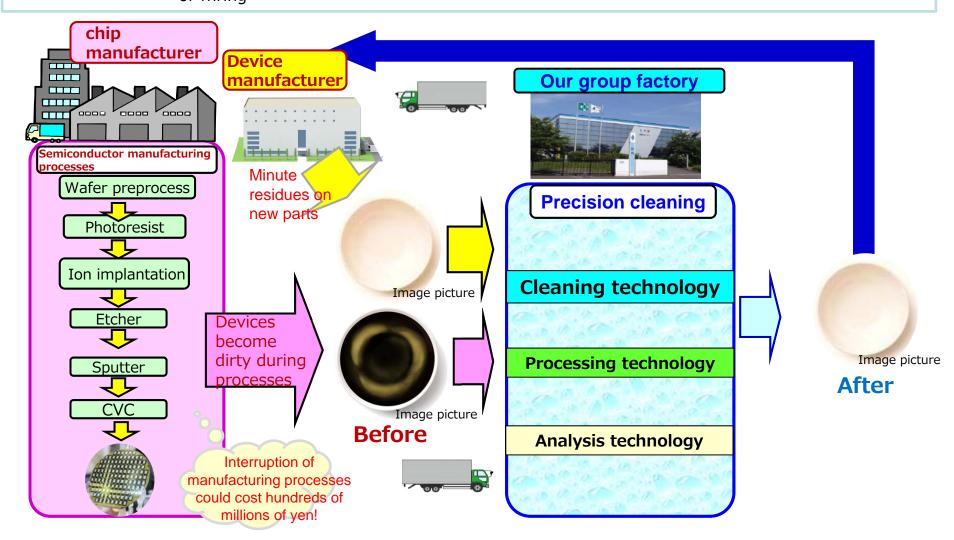


Our Strength



Precision Cleaning Service for Semiconductor Manufacturing Devices

High integration ⇒ Proceed with ⇒ Need to remove substances adhered of semiconductor of wiring ⇒ Provision of to devices and minute impurities of wiring ⇒ Provision of precision cleaning service



Semiconductor chip manufacturers

manufacturers

Our Strengths

We have precision cleaning recipes and quality assessment technology for more than 30 thousand parts of various sizes

Further expansion of business

Approx. 300 transactions per year

including new transactions; Recipes are created each time.

Semiconductor devices

MCC Group's technologies

A variety of cleaning/processing technologies in response to rapid and complex evolution

Removal of adhered film

Etching, Blast Brushing, Solvent immersion

Removal of fine refuse

Ultrasonic cleaning Water pressure cleaning

Functional surface processing

Thermal spray processing

High precision cleaning assessment technology

- ·Cleanness management
- Measurement/assessment technology

MCC Group

Development of new technology

Establish our group bases near customers' factories

 Close coordination and shorter delivery time

0000

Reduced logistics cost



Development of cleaning

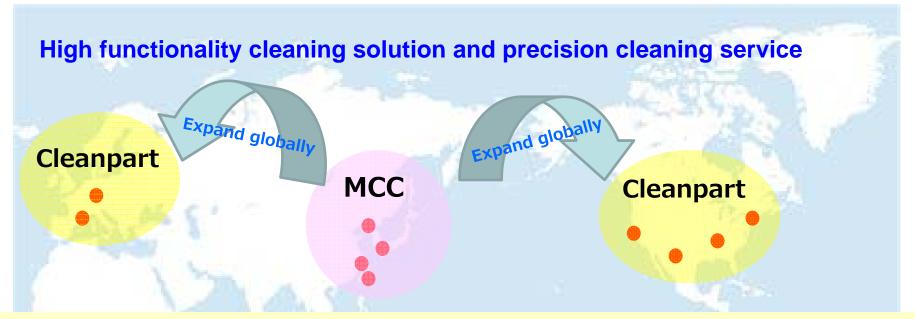
technology in cooperation with

customers

Precision cleaning service

(Customize cleaning methods based on customer/semiconductor product/manufacturing process)

Global Strategy in the Semiconductor Industry



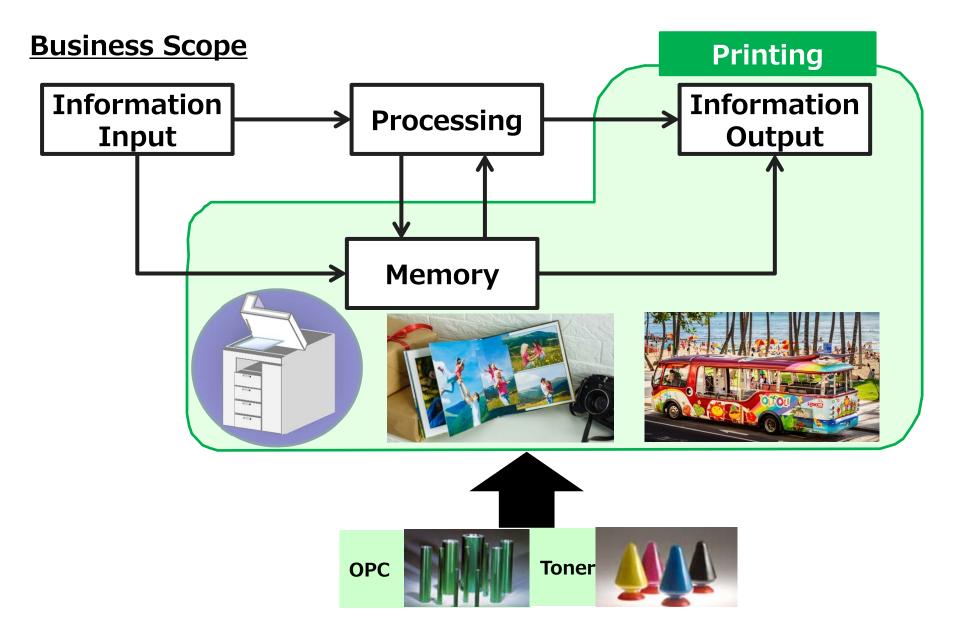
In October 2018, we acquired Cleanpart with an aim to expand our precision cleaning service business globally.

| | | | Shinryo | Cleanpart |
|-------|---------------------------------|--------|---------------------------------------------------|--------------------------------------------------|
| Cu: | Chip manufacturer | | Japanese/Taiwanese manufacturers | European/U.S. manufacturers |
| Major | Device manuf acture rs | Tier-1 | Japanese/ U.S. semiconductor device manufacturers | European/U.S. semiconductor device manufacturers |
| iers | | Tier-2 | Ceramic parts manufacturers | Vacuum pump manufacturers |

No.1 in Japan

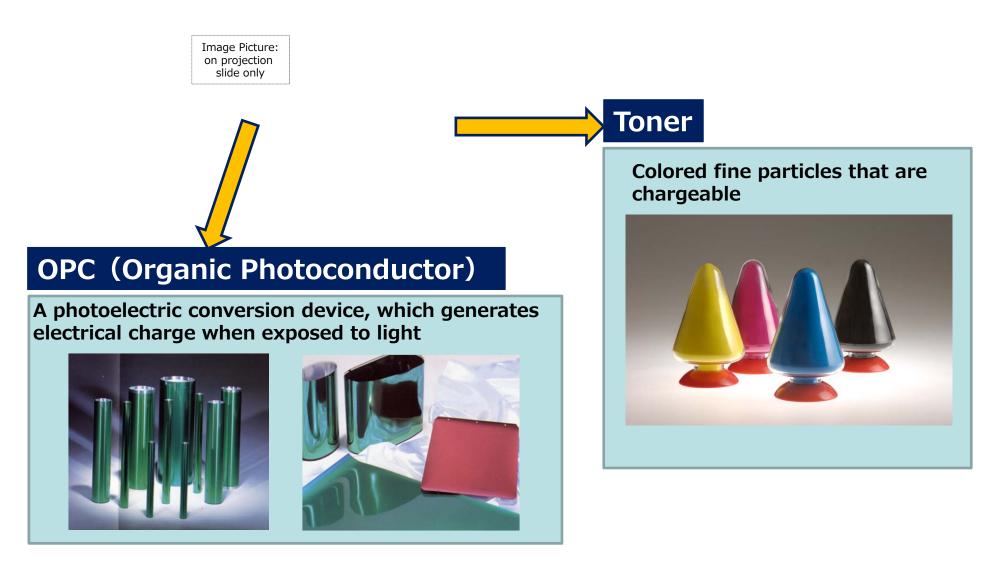
No.1 in Europe

Printing Field



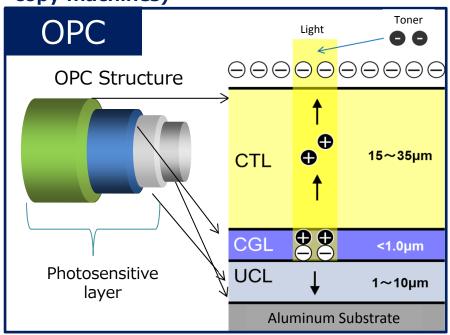
Mechanism of Electrophotographic Printing and Our Products

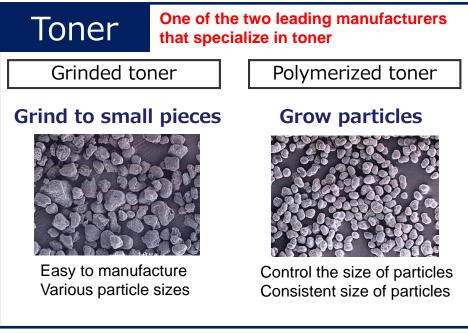
We manufacture/provide OPC and toner required for electrophotographic printing (copy machines/printers).



Our Strength

Functional components which play key roles in electrophotographic printing (printers and copy machines)





Consumer Needs Client Requirements

Clear

Fast

Multifaceted

Affordable

High

Resolution

Faster speed

High durability

Energy efficient

OPC

•Develop high quality materials within the company

- -High sensitivity/Fast response materials
- -Highly durable resin
- ·Advanced control of film forming
- Thorough quality control

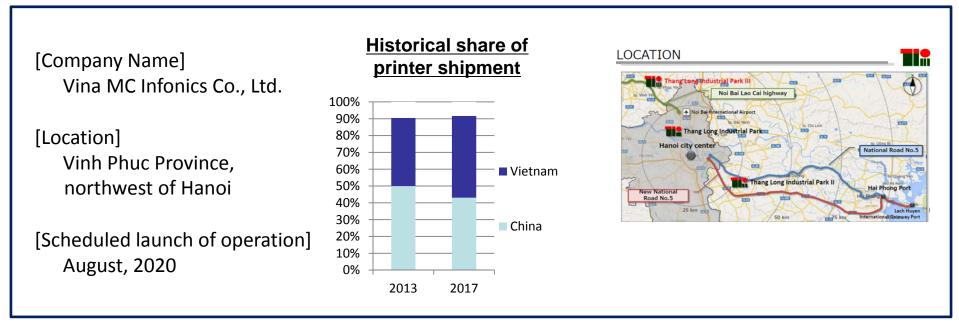
Our Technologies

Polymerized toner

- ·Advanced technology in particle design
- •Advanced control of particle structure
- -Low temperature fixing
- -Highly durable (multilayer) structure
- Thorough quality control

Topics Related to Printing Business

We established our first OPC manufacturing base in Vietnam, where manufacturers of office automation equipment are concentrated as part of their China plus one strategy.



Exit from grinded toner business

The market for grinded toner struggled to grow while the price competition intensified with emergence of Chinese manufacturers.

Difficult to sustain growth

We ceased the operation of grinded toner manufacturing in March 2019, and shifted our focus to polymerized toner.

Our Initiatives Related to Commercial Digital Printing

Focus on OPC sheets used in commercial digital printing, which is expected to grow in the future

age Picture: projection slide only

< Adapt to the era of "Individual" and "Diversity">

Capable of variable printing. **Features**

High resolution close to that of offset printing

Documents (Photo books, textbooks, rare books), labels, packaging Usage

(soft packaging), transportation, textiles





| Examples of application | Image Picture: on projection slide only | Ima on s |
|-------------------------|-----------------------------------------------|----------------|
| | | |

Type Small quantity Large quantity

| Printing method | Commercial analog printing Offset, rotogravure | Commercial digital printing Electrophotographic, inkjet |
|----------------------------------------------------------------------------------------------------------------|------------------------------------------------------|---------------------------------------------------------|
| $\begin{array}{c} \text{Information} \Rightarrow \\ \text{Processing} \Rightarrow \text{Printing} \end{array}$ | Prepare press plates | Direct |
| Delivery time | Long | Short |
| Lot | Large lot | Small lot |

[Characteristics of OPC sheets]

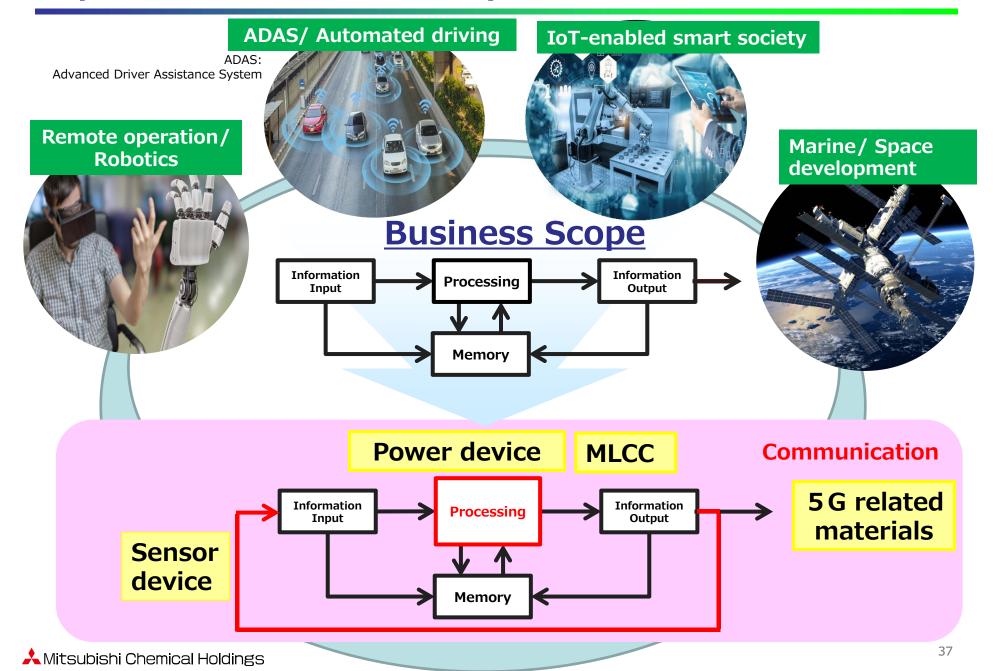
- •We have mass production technology which we developed over the years.
- •We are the only company that manufactures OPC sheets in the industry.
- •We manufacture PET film in-house, which is the base material.
- ·We can apply them on more flexible films by using our own photosensitive materials.

Development of soft packaging materials Soft VEGETABLE packaging VEGETABLE Image picture Lamination material Adhesive agent Coating material Primer material

[Development of soft packaging materials]

- ·Heat-resistant lamination materials
- ·Environment-friendly waterborne coating materials
- Primer materials with superior adhesive performance (basecoat paint)
 - → developed across MCHC Group

Expansion of Business Scope



Polyester Film for MLCC Process Materials

What is a multi-layered ceramic condenser (MLCC)?

It is an important component when driving an electric circuit of a device

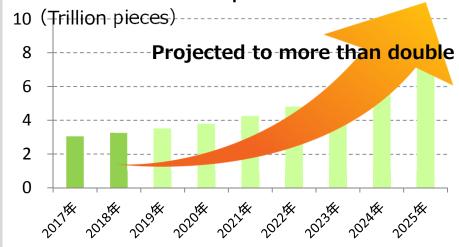
- Absorbs fluctuation of voltage by charging and releasing electricity
- Removes unnecessary noises
- Sorts out signals by frequency

Image Picture: on projection slide only

Approximately 700 or more MLCCs are used in one smartphone.

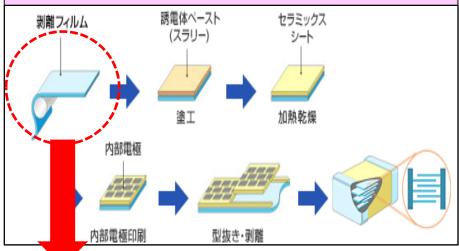
MLCC Demand Forecast

The demand is rising with advancement of ADAS and spread of IoT



(Based on our market projection)

Polyester films are used as materials for MLCC manufacturing process.



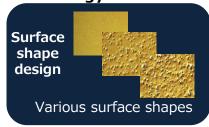
There are requirements for surface functionality of polyester films in order to enhance the capacity and performance of a condenser.

Planeness of surface

Reduction of scratches and foreign substances

Etc.

Meet such requirements with MCC's manufacturing technology



Thorough control of scratches and foreign substances

Industrial Robot

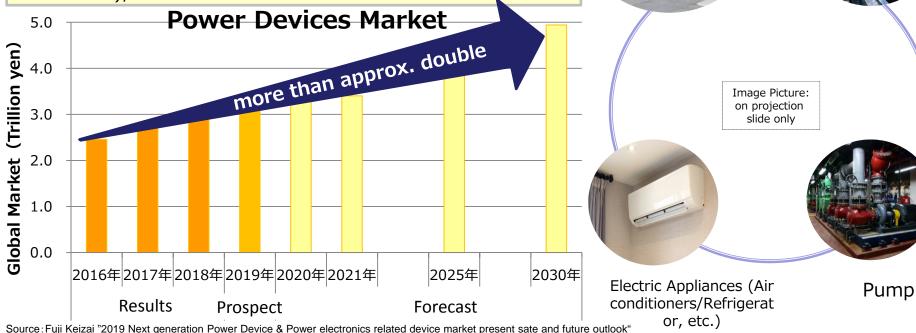
Electric Vehicle

Power Devices Market

Power Device:

A device mounted with a power chip (semiconductor) that controls various electric currents (AC⇔DC, frequency control, etc.)

Usage: Various usages ranging from air conditioners (commercial) and robots (industrial) to EV (vehicle installation), etc.



Materials related to MCC's power devices and products that have been (are being) developed

·Semiconductor material: GaN (under development)

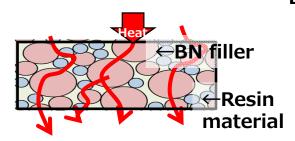
- ·High heat-resistant material: Epoxy
- ·Heat-releasing materials: BN filler (under development), carbon fiber

Heat-releasing Materials for Power Devices

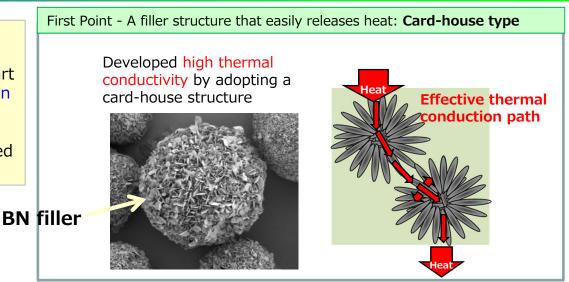
Heat-releasing Materials:

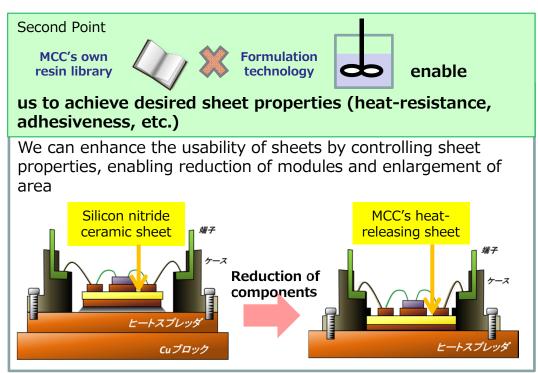
Heat produced from a large current flowing into a semiconductor around the switching part of a power device causes property degradation and breakdown of a electronic component. Heat-releasing materials are recently drawing attention as a material which lets out produced heat.

Structure of MCC's heat-releasing sheet



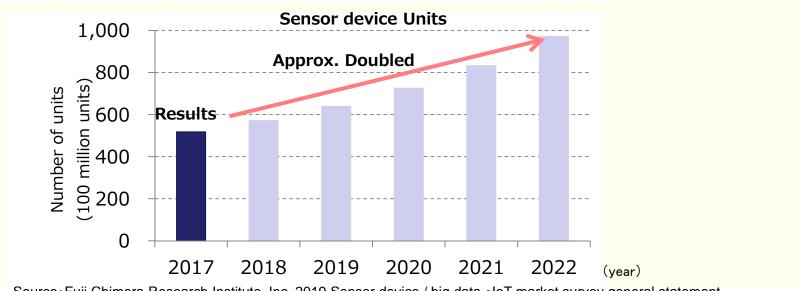
| | Existing technology Silicon nitride ceramic sheet | MCC's heat- releasing sheet |
|--------------------------------------------------|------------------------------------------------------------|-----------------------------------|
| Heat-releasing performance | 0 | 0 |
| Reduction of module components | 0 | 0 |
| Enlargement of area (in response to integration) | Δ | 0 |





Sensor Devices Market

Numbers of sensor devices are under development, and it is predicted that the market spreads from now on.



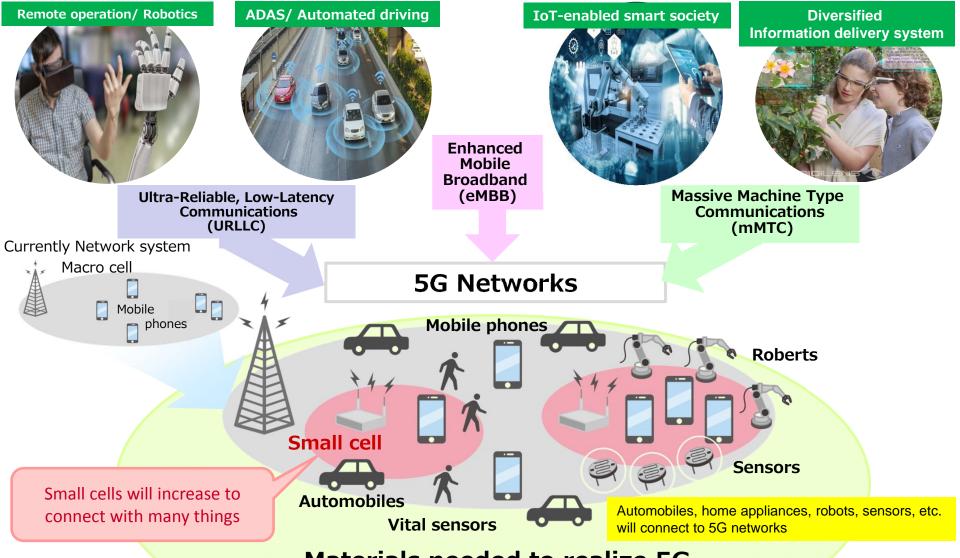
Source: Fuji Chimera Research Institute, Inc_2019 Sensor device / big data ·IoT market survey general statement

Areas where MCC can contribute Market needs for sensor devices **Higher performance Technologies related** For example: Measure-**Proposition of new** to substance ment **Elastic epoxy film** measurement methods identification Reduced size **Device** MCC's own **Flexibility** substance library form Stretchability **Power** More efficient electricity **Manufacturing** storage/self-generation source /processing technologies Tensile elongation 480% Mitsubishi Chemical Holdings

Examples of Materials Developed for Sensor Devices

The future enabled by skin sensors **Example: Trend of healthcare/** medical sensor devices Comfortable medical care without **Print** the feel of wearing sensors. electrodes on skin Electrocardiogram Reduced wearing feel measurement Higher performanc **Biocompatibility** Skin sensor We are developing PVA nanomesh sheets The University of for sensors jointly with Someya Group of Tokyo/ Someya Group the University of Tokyo nano-mesh conductors **Patch sensor** Measurement Contact with of faint the measuring signals part Image Picture: on projection slide only **Smart textile** Wearable sensor spraying water Reduced size, flexible, stretchable PVA nanofiber PVA dissolved

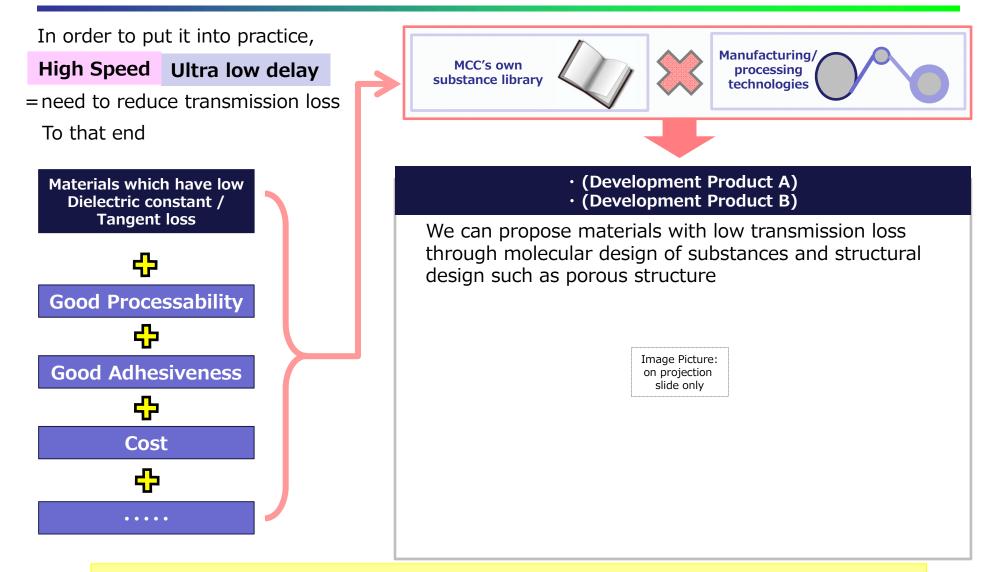
5G communication as a foundation for future technology



Materials needed to realize 5G

The requirements for materials such as part of antenna, board, shield etc. will largely change to realize the 5G communication system

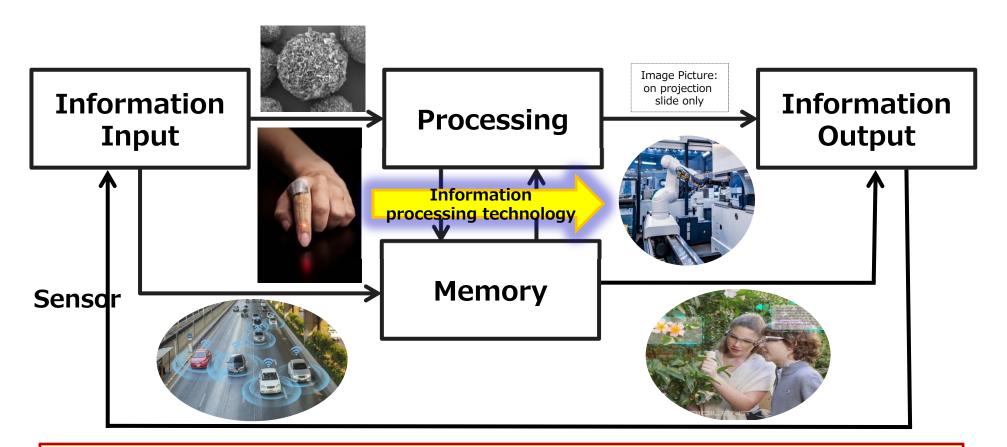
Development of Materials For 5G Communication Devices



We will actively invest in research and development so we can offer materials needed for realization of 5G networks.

Information, Electronics & Display Business Domain

Provide products and services based on chemical technology to related industries that are centered on information processing technology



We aim to realize KAITEKI by responding to customer needs which are constantly advancing.

KAITEKI Value for Tomorrow

Mitsubishi Chemical Holdings Corporation IR Day 2019

Health

Advanced Polymers Business Domain Sustainability

May 30, 2019

Motohiro Seki
Managing Executive Officer
Chief Operating Officer, Advanced Polymers Business Domain
Mitsubishi Chemical Corporation

Mitsubishi Chemical Holdings Corporation

2

Today's Agenda

1. Overview

Business model, Organization & Products,

Revenue mix by End Market, Target for 2020 and 2025

2. Business Environments

Trend of Society, Trend of Performance Polymers, Circular Economy

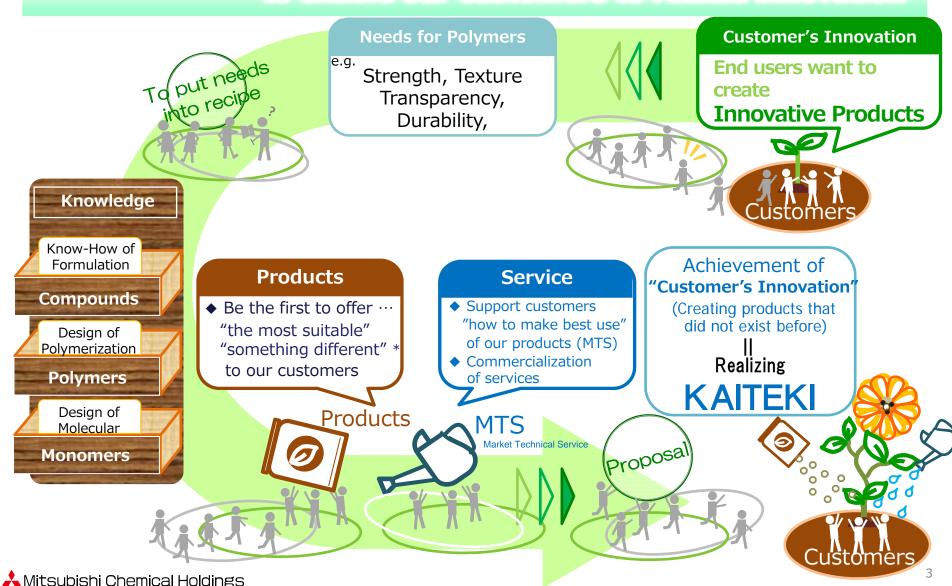
3. Business Strategies and Measures for growth

Domain, Division, Approach to growth (M&A)

4. Summary

1. Overview Business Model

We offer best products and services in the fastest manner to enable our customers to realize innovation



1. Overview **Organization and Products**

3 divisions provide numerous solutions and realizing KAITEKI

Advanced Polymers Business Domain

Sustainable Resources Div.

- Bio-based Plastic*1
- Biodegradable, Ocean Degradable Plastic
 - -DURABIO™
 - -BioPBSTM
 - -GOHSENOL^{TM*2}(PVOH)



Engineering Polymers Div.

- Polycarbonate (PC)
- Polybutylene Terephthalate (PBT)
- Special type of **Engineering Plastic**



Performance Polymers Div.

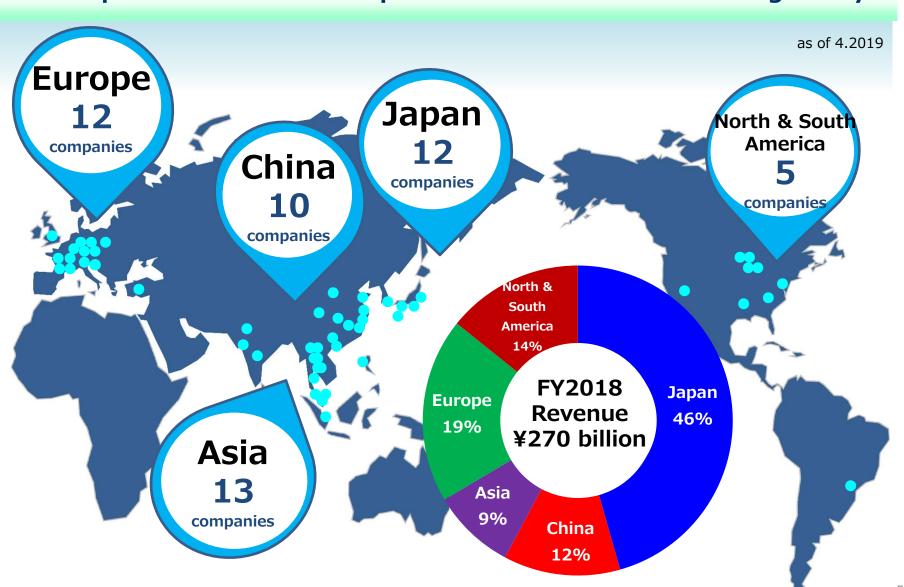
- Thermoplastic Elastomer
- Vinyl Chloride Compounds
- High Performance Polyolefin
- High Gas Barrier Resin -Soarnol^{TM*2} (EVOH)



- *1 Products are made from Renewable Resources
- *2 Products were developed by former Nippon Gohsei 4

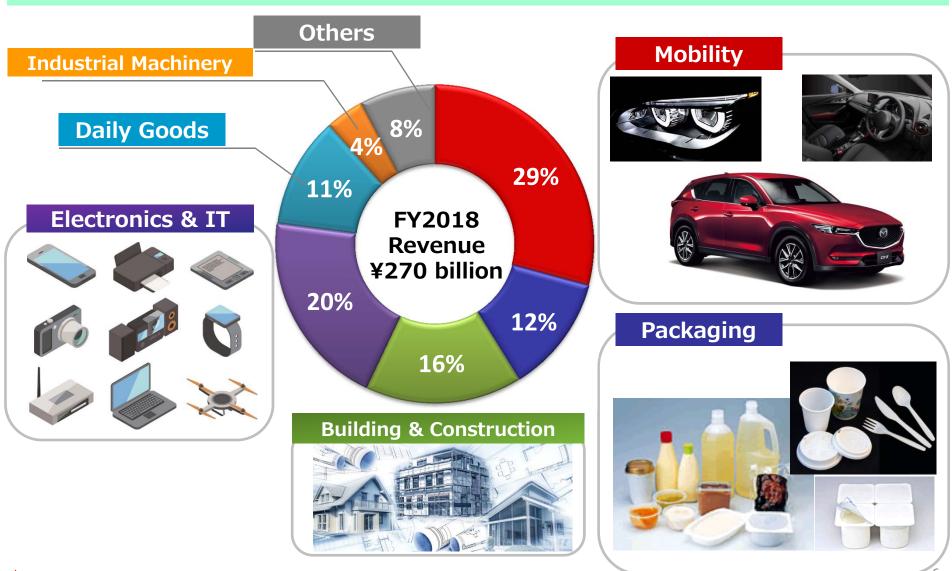
1. Overview Global Locations

We expand our locations to provide solutions to customer globally



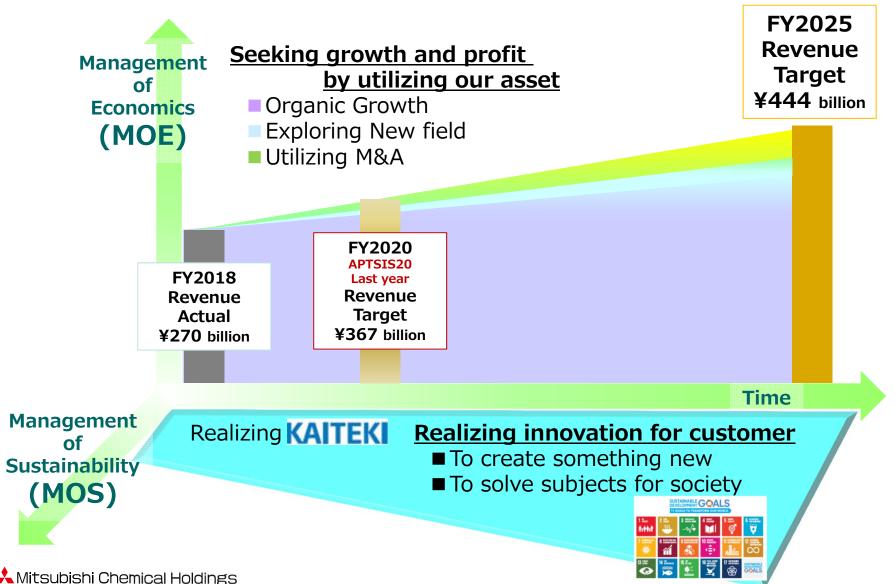
1. Overview Revenue mix by End Market

We provide solutions with high performance in a wide range of fields



1. Overview Revenue Target for 2020 and 2025

We will continue to grow by utilizing our asset and realizing innovations for customer



2. Business Environments Megatrends and social needs

Mission, Vision, Corporate Slogan

Mission

We create innovative solutions globally based on our core values
 of Sustainability, Health and Comfort, striving for the well-being of people, society and our planet Earth.

Vision: Realizing KAITEKI

Corporate Slogan: KAITEKI Value for Tomorrow

Megatrends of Society

- Large scale climate change
- Water resource shortage and pollution
- Population growth and aging

- Rising Protectionism and Increasing Volatility
- Circular Economy
- Digitalization of industry, modularization, ICT

Our approach to social needs

- GHG Reduction
- Expansion of Recycle
- Plastic Waste Reduction
- Utilization of Renewable Resources
- Acceleration of Digital Revolution (5G, AI/IoT etc)
- Evolution of Mobility (EV、ADAS*¹CASɲetc)

^{*1 :} Advanced Driver Assistance System

^{*2 :} Connected, Autonomous, Shared, Electric

2. Business Environments Market of Performance Polymers

Issues arises by evolution of Society and Tech.

Diversification and Advancement of Needs for Products

Light, Thin, Short and Small

High Performance, Multifunction Environmental Load Reduction

Design

etc...

Diversification and Segmentation of Needs for Materials

Strength Toughness

Heat, Cold Resistance Renewable Biodegradable Coloring Printability Gas-Barrier Adhesiveness

Flexibility

Tactile Texture

etc...

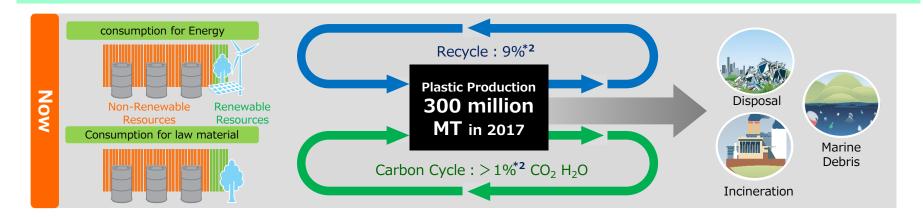
Performance polymers market is expected to grow, which combine polymer designing and compound tech to provide solutions for diversifying needs

(19million MT/Y in 2018 → Over 30million MT/Y in 2030*)

*: Our Estimation

2. Business Environments Circular Economy

Plastic Industry is facing serious issues



Plastics are useful and essential materials, and make our life rich

•Plastic production volume is booming around 20 times in this 50 years **
Whereas,

- •99% of Plastic raw materials are derived from Renewable Resources²
- About 10% of Plastic wastes only recycles²
- ·A large amount of Plastic wastes flow into Ocean

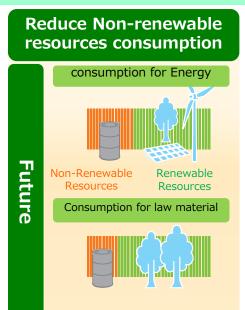
^{*1 :} cf. World Economic Forum (2016)

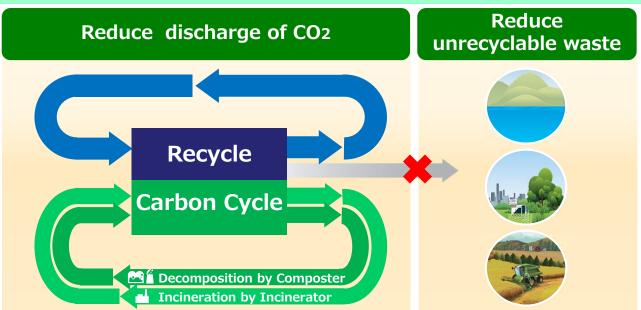
^{*2 :} cf. OECD, Improving Markets for Recycled Plastic(2018)

European Bioplastic, nova-Institute(2017), Geyer,R.,et al., Science Advances, Vol.3(2017)

2. Business Environments Circular Economy

Performance Polymers have great role in Circular Economy





To realize Circular Economy

•Recycle Improvement of Recyclability

Utilization of Renewable Energies

Utilization of Renewable Resources for Law Materials

Improvement of Biodegradability and Degree of Biomass

•Convenience Improvement of Weight, Volume, Durability



- Reduction of CO₂ discharges
- Achievement of SDGs

·Carbon Cycle

3. Strategies and Measures for growth

Strategy of Advanced Polymers Business Domain

Expand Market Share

Mobility, Food Packaging, Electric Wire, Display, Medical field etc

- -Design and development of new polymer and compound for high performance
- -Enhancement of Solution Proposal (toward Achievement of SDGs)

Revolution by Digitalization

- -Operational Excellence
- -Development by MI
- -Transformation of Business Model

Enhancement of Competitiveness Realization of Circular Economy

of Organization

Expand First-mover's Advantages in Sustainable field

Recycle

-Improvement of Recyclability

Carbon Cycle

- -Utilization of Renewable Resources
- -Improvement of Biodegradability

Convenience

- -Improvement of Weight, Volume
- -Improvement of Durability

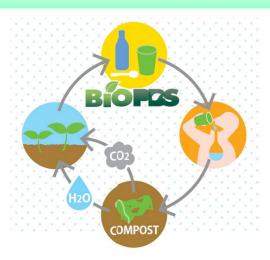
Global Business Management Find and Develop Great Talent Promotion of Diversity

3. Strategies and Measures for growth Sustainable Resources

Provide solutions positively Sustainable Resources for realizing Circular Economy Impactive Patents and First-mover's advantages Ability to propose solutions with value-added products and Strength various tech. Variation of monomers and polymers, Compound tech. **Impactive Patents in market** ·Monomer design Patents of Bio-based monomers* Polymerization (Melt polycondensation, Radical and polymers polymerization) Promote alliance with other ·Compound tech. and Market Technical Service companies Biodegradable Renewable BiodegradableX X Degree of Biomass Biodegradability Degree of Biomass **DURABIO** × Performance Degree of Bioco Performance GOHSENOL Degree of Biomass General Plastic Biodegradability Non-Renewable

3. Strategies and Measures for growth Expansion of BioPBS

Design and develop copolymer and compound for property requirements



Expansion of Bio-Polyester

Capsule for coffee, **Tableware**

2025

Key Word

#Food Packaging

Lamination on paper products (ex paper cup) ,Film

Key Word #Lamination on Paper and Film **Contribution to** Global Environment



Lamination on Paper products

Adhesiveness Sealing with low temp

Flexibility Easy to process Market Needs

Heat Resistance Support modification of other biodegradable resid

Ocean Degradable Control of degradability Compatibility Easy to mix

Business Environments

 Regulations of Plastic Waste

multi-functionalized)

Needs by Brand owner

Bio-Based

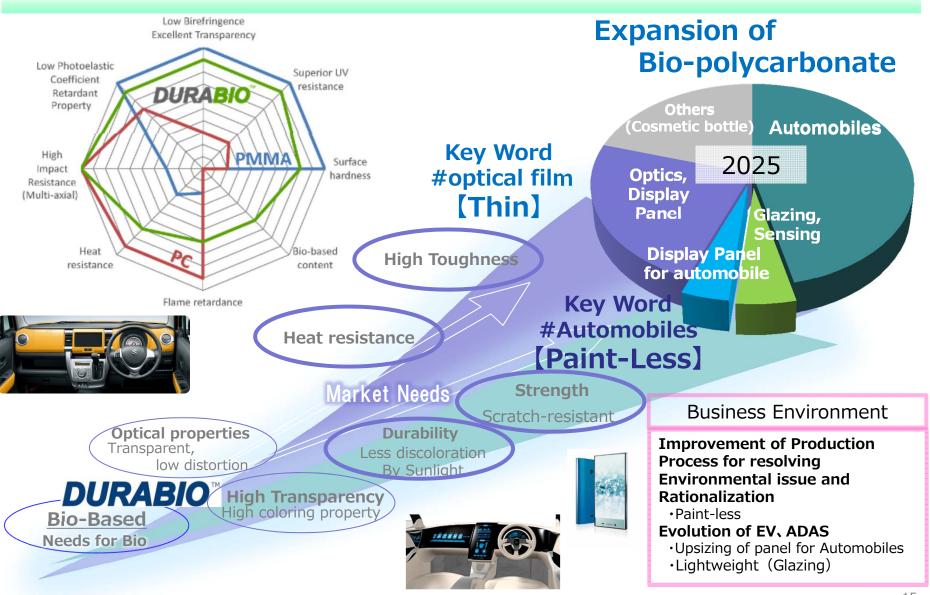




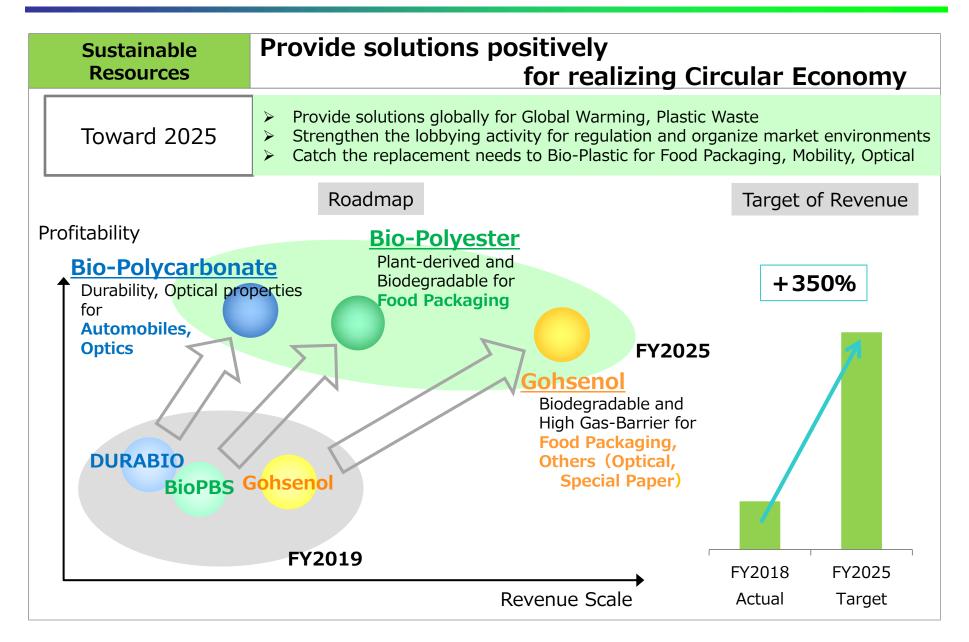
Food Packaging, Special sealant

3. Strategies and Measures for growth Expansion of DURABIO

Design and develop copolymer and compound for property requirements



3. Strategies and Measures for growth Sustainable resources



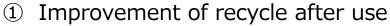
3. Strategies and Measures for growth Sustainable resources

Synergy example with Gohsenol: Gas-barrier packaging with Biodegradable

Capsules for coffee

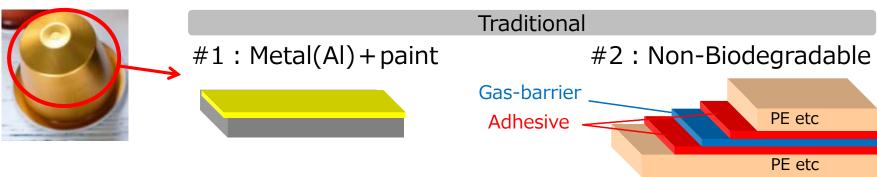


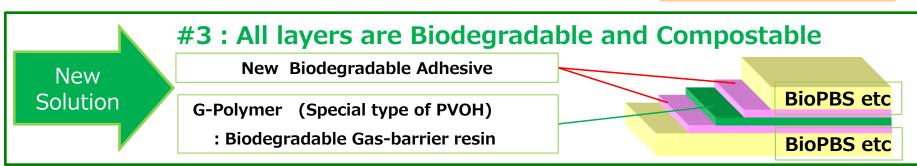






③ Ensure quality without food deterioration





3. Strategies and Measures for growth Engineering Polymers

Engineering Polymers

Deepening polymerization & compound tech., and Expand business globally in high value-added field

Strength

- Polymerization tech. with low environmental footprint (Melting Method PC)
- Material Design tech. for property requirements
- > Global Business Development (China, South East Asia, Europe, US)

Polymerization tech. with low environmental footprint

- ·Low Energy and drainage consumption, Non-Solvent
- ·Copolymerization using several monomers
- Competitive cost

Material Design tech. for property requirements

Add properties using new monomer

-Special type of PC: Hardness, Formability
Heat resistance

-Special type of Polyester: Transparency, Flexibility
Heat resistance

Add properties by Compound formulations

-Compound of PC, PBT: Flame resistance, Dimensional accuracy, Hydrolysis resistant

Global Business Development

- ·RD&TS office: 4 technical centers
- Production site : Polymerization 5 sites,
 Compound 5 sites
- ·Sales office: Japan 4 offices

Abroad 9 companies and 6 offices

Melting Method by MCC Interfacial Method Low Drainage consumption Non-Solvent



3. Strategies and Measures for growth Engineering Polymers

CASE

Connected Autonomous Shared Electric

: Material Design tech. for property requirements



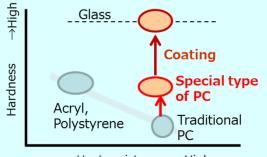


Evolution of EV, ADAS (C, A, E)

Upsizing of Display Panel for Automobiles

Properties

Light weight, Bending, Hardness, Heat resistance





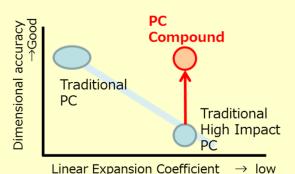
Heat resistance → High

Evolution of ADAS (C, A)

Increasing camera module for ADAS

Properties

Dimensional accuracy, Rigidity, low Liner Expansion Coefficient, Formability Electromagnetic wave shielding, Wavelength-selectivity, Low dielectric, heat dissipation LDS (Laser Direct Structuring)



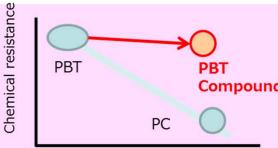


Spread EV (E)

Increasing charger station for EV

Properties

Flame resistance, Impact resistance Chemical resistance, Electrical properties





Charpy impact

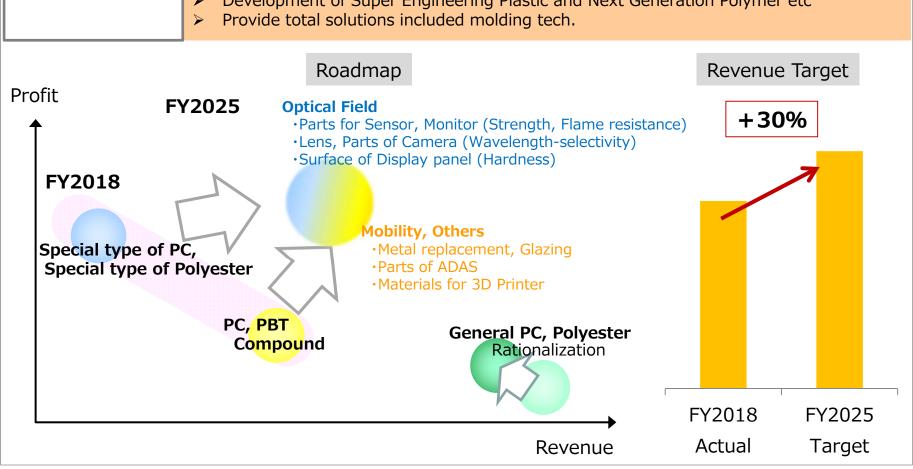
3. Strategies and Measures for growth Engineering Polymers

Engineering Polymers

Deepening polymerization & compound tech., and Expand business globally in high value-added field

Toward 2025

- Material Design tech. for property requirements
 -Special type of PC and Polyester, Compound
- Development of Super Engineering Plastic and Next Generation Polymer etc.



3. Strategies and Measures for growth Performance Polymers

Performance Polymers

To be No.1 Solution Provider of Plastic industry with [Performance] × [Advancing] × [Agility]

Our strength

- ➤ Various Products based on Compounding tech.
- > Create Defect Standards by incubating niche needs and supply it globally
- > Provide best solution globally with agility from local bases

Products

- Various types of Thermoplastics
- ·Performance Polyolefin with unique properties
- •PVOH with Gas-barrier and Processability

Polymerization, Modification, Compound

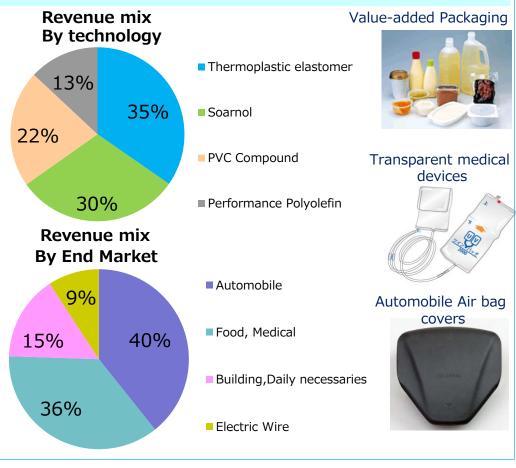
- ·Various polymerization tech.
- Technical knowledge and experience for modification
- •Formulation and Compounding tech.

Design

- ·Grasp needs by increasing with customer
- Needs→Properties→Convert to material design
- \cdot Agile trial \rightarrow Mass-production \rightarrow Localization

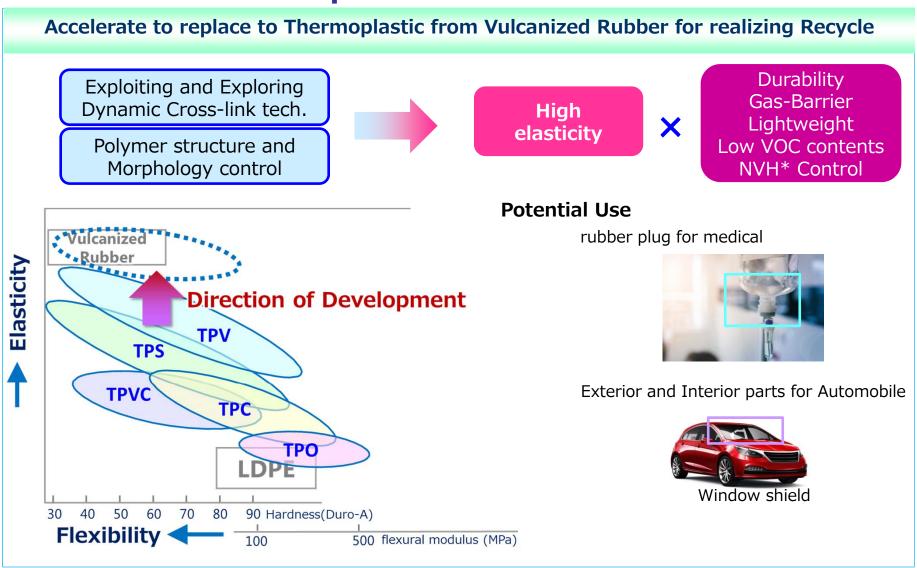
Global Network (17 countries, 35 locations)

- Marketing and Technical support
- ·Provide products and solution in each region



3. Strategies and Measures for growth Thermoplastic Elastomer

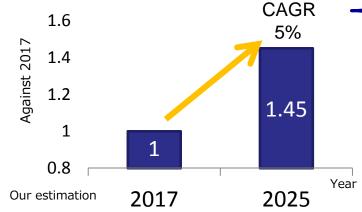
Direction of Development



3. Strategies and Measures for growth Soarnol

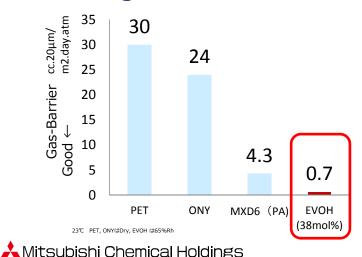
Enhance production and sales structure for increasing demand, Realizing SDGs and CO₂ reduction by Improving recycle property

Global Demand of EVOH

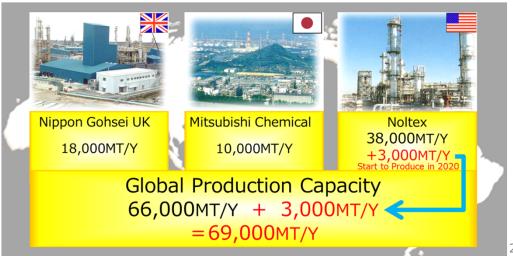


| $\left\{ \right]$ | Cause of Growth | Keyword | |
|-------------------|-----------------|------------------------------------------------------------|--|
| | Transportation | Lightweight, Centralized Kitchen Cold-chain transportation | |
| | Safety | Improving Health awareness Additives reduction | |
| | Waste reduction | Extend expiry date (Food loss reduction) Package reduction | |

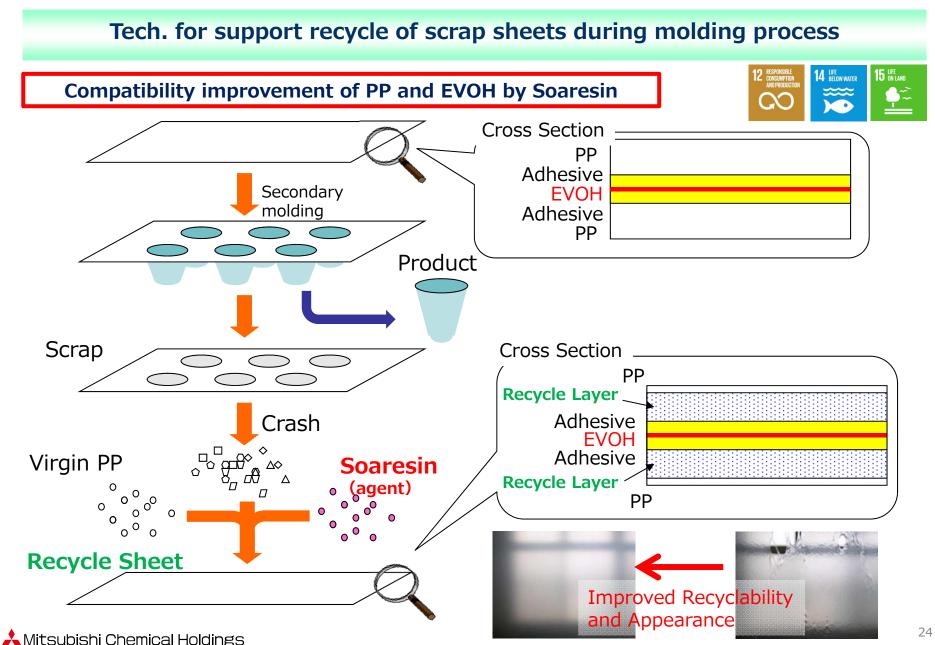
Advantage of EVOH



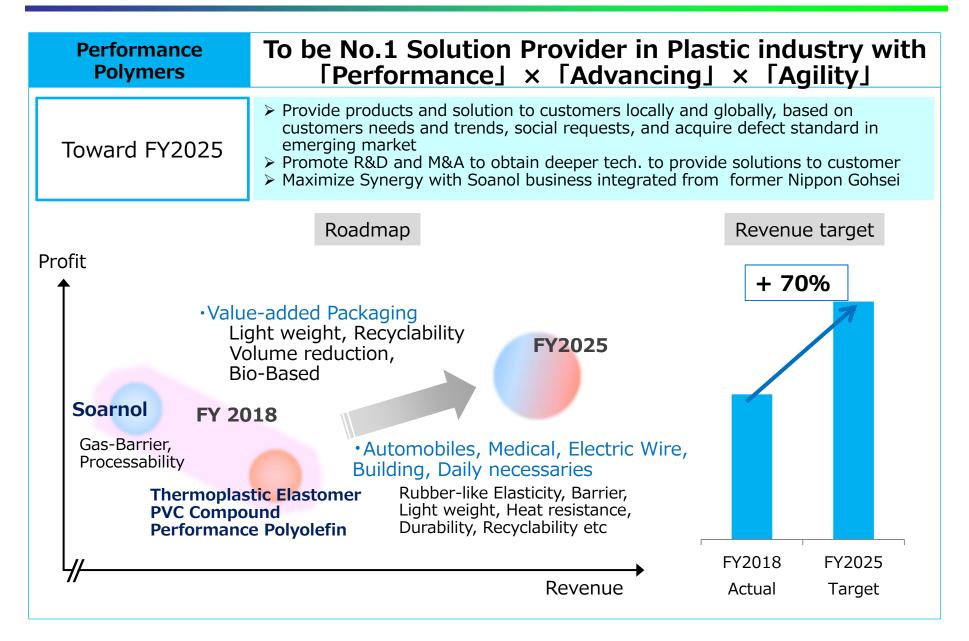
Global Production Capacity of Soarnol Boost production capacity by Noltex



3. Strategies and Measures for growth Soarnol

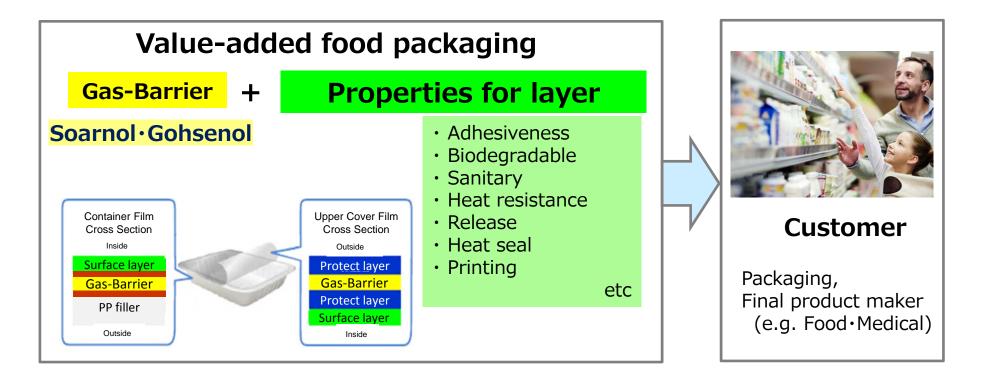


3. Strategies and Measures for growth Performance Polymers



3. Strategies and Measures for growth Synergy

To be "Total Solution Provider" of value-added food packaging by realizing synergy with Soarnol and Gohsenol



Create Synergy by integrating each function and location in global

Sales & Marketing

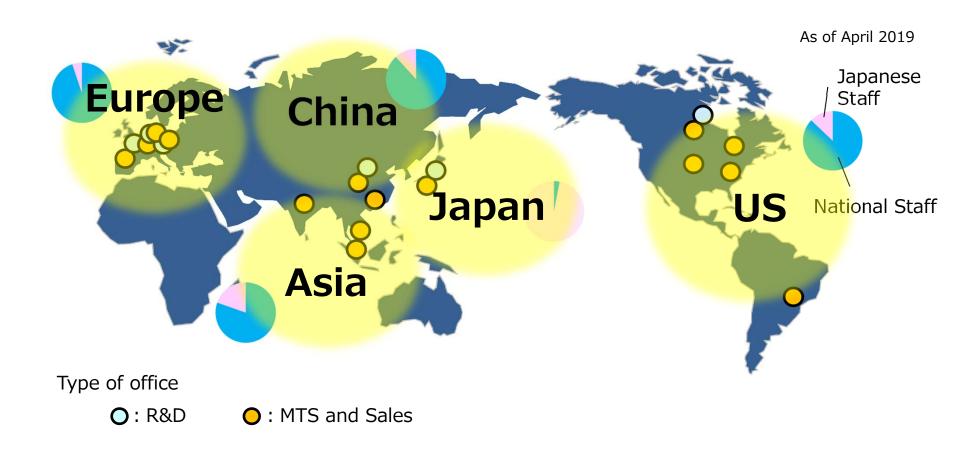
R&D

Production & QA

3. Strategies and Measures for growth Performance Polymers

< Region × Global > Deepening Management : Transnational

- ·Region: National Staff leads management effectively and penetrates business deeply
- ·Global: Region integrates each other to share knowledge and expand business globally



3. Strategies and Measures for growth Growth by M&A

M&A with 3 axes

New tech.

New Market, Customer New Business Model

[India]

FY2018 Actual

-Acquisition of PVC compound business for medical -Ensure production site for Thermal Plastic Elastomer

Acquire PVC compound business in booming India market.

- -Expansion of business opportunity for Medical
- -Acceleration of local production for Automobiles





FY2018 Actual

[Netherlands]

-Acquisition of Filament maker for 3D printing business

Enter 3D printing material market

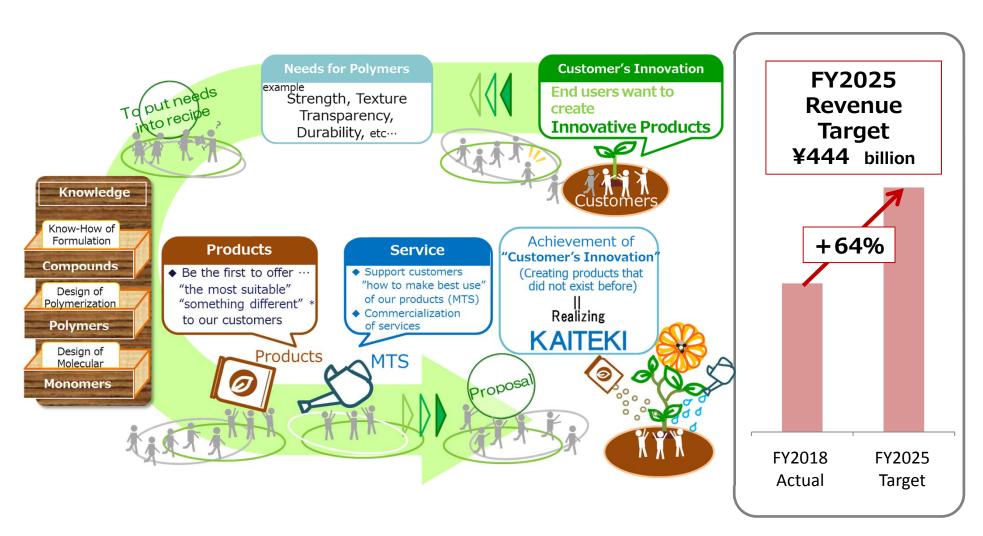
- -Acquirement of solution for customer needs
- -Acquirement of new business opportunity





4. Summary

We offer best products and services in the fastest manner to enable our customers to realize innovation



KAITEKI Value for Tomorrow

Mitsubishi Chemical Holdings Corporation IR Day 2019

Approaches in the ESG Field

May 30, 2019

Mina Kanda
KAITEKI Promotion Office
Corporate Strategy Division
Mitsubishi Chemical Holdings Corporation

Mitsubishi Chemical Holdings Corporation



Sustainability

Today's agenda

1. Awareness of ESG trends

2. Developing KAITEKI management and ESG-related corporate value evaluation

- Rebuilding and implementing our philosophy
- Promotion of KAITEKI health and productivity management
- Major ESG corporate value evaluation

3. KAITEKI Vision 30 (under consideration)

- Our response to the circular economy concept
- Reflecting on business portfolio reforms

1. Awareness of ESG trends

- The demands of society (= market) on companies and businesses are expanding and becoming more sophisticated.
- The pursuit of sustainability has become a key factor in enhancing corporate value.

Social issues and risks

Sustainability issues are becoming more serious and complex.

Accompanying the globalization and enlargement of corporations, the scope of corporate responsibility is expanding and regulations are strengthening.

People's way of thinking and sense of values are changing rapidly due to the spread of Al/IoT.

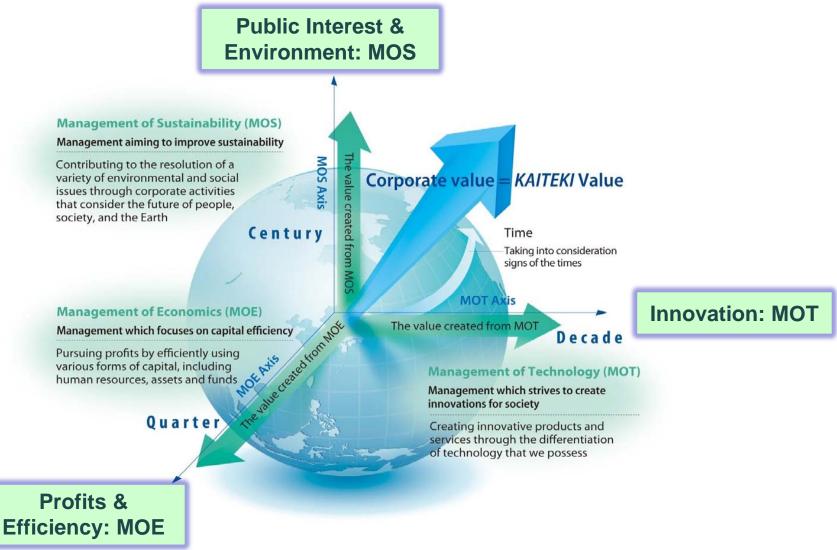
ESG efforts have been established as a factor that influences medium-to-long-term corporate value.

Corresponding movements

- Climate change measures responding to the Paris Agreement, CDP, etc. are necessary.
- United Nations Sustainable Development Goals (SDGs) are becoming common iderals.
- Responsibilities related to ESG in the supply chain are increasing.
- Regulations are strengthening via soft laws and hard laws.
- Fundamental productivity reforms are increasingly urgent.
- Disclosure and dialogue about non-financial information need to be more sophisticated. (ESG Investment Standards, GRI, TCFD)

Value-creating style: KAITEKI Management

■ MCHC promotes KAITEKI Management based on three axes of MOS, MOT and MOE and defines the total value generated through the three axes as its corporate value.



2. Developing KAITEKI Management: Rebuilding our philosophy

■ Rebuilt our philosophy system to encompass corporate activities to enhance our global unity of purpose.

KAITEKI definition

The sustainable well-being for people, society and our planet Earth.

| Management Philosophy | | | | |
|-----------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|
| Mission | We create innovative solutions globally based on our core values of Sustainability, Health and Comfort, striving for the well-being of people, society and our planet Earth. | | | |
| Vision | Realizing KAITEKI | | | |
| Value | Sustainability, Health, Comfort | | | |

Corporate slogan

KAITEKI Value for Tomorrow

KAITEKI "personalization", "organization" and "implementation in society"

KAITEKI Book (for all employees)



"More KAITEKI" workshops (for division managers and general managers)



Advertising young to mid-career employees' passions



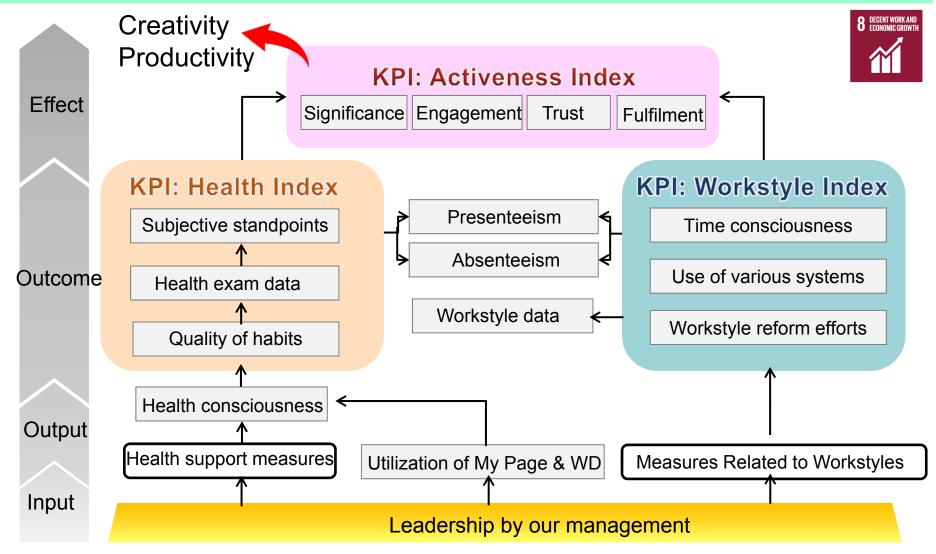
Opened a booth on the theme of GHG reduction in a work experience facility for children





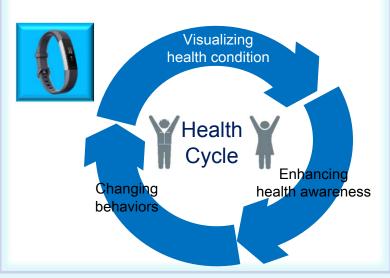
KAITEKI health and productivity management: Purpose and key performance indicators

Promoting KAITEKI Health Management with three KPIs to improve creativity and productivity: Activeness Index, Health Index, and Workstyle Index.



KAITEKI health and productivity management: Actions

Support of individual health cycle with i²Healthcare



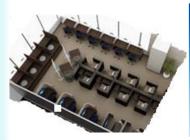


- Physical ability awareness training
- Inter-work interval system, etc.





- Promoting diverse working styles
 - Promotion of telework
 - Intensive work zone installation, etc.





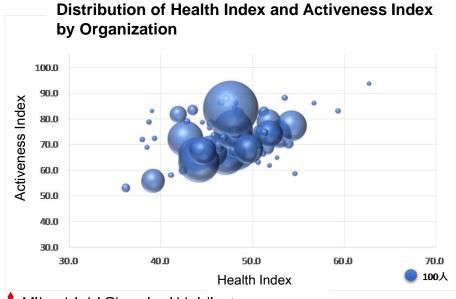
- Creating vigorous and open workplaces
 - Diversity & inclusion promotion
 - 10% culture system, etc

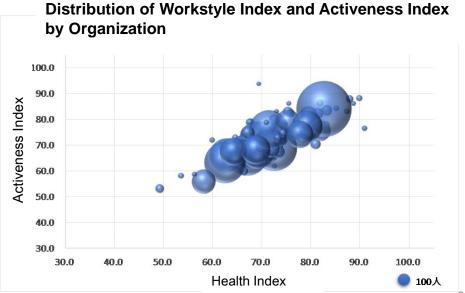


KAITEKI health and productivity management: KPI analysis examples

■ Implement PDCA using aggregated and analyzed facts including KPIs

| KPI results | FY2017→FY2018 Improved score | FY2020 Target | Activeness Index | | | |
|------------------|---------------------------------|------------------|------------------|-----------|-------------|------|
| Activeness Index | +8.1 | +15 | | † | † | |
| Health Index | +2.2 | +10 | Hea | Ith Index | Workstyle I | ndex |
| Workstyle Index | +2.8 | +10 | | | | |





Major ESG-related Corporate Value Assessments (as of May 2019)

- Maintain and improve third-party company evaluation ratings by promoting ESG activities.
- Incorporated as a DJSI World Member for two consecutive years.

*Dow Jones Sustainability Indices

MEMBER OF

Dow Jones Sustainability Indices

In Collaboration with RobecoSAM (

*FTSE4Good Index



*CDP-Climate Change



*CDP-Water



Scores A-

*FTSE Blossom Japan Index



FTSE Blossom Japan



*MSCI
Japan ESG Select
Leaders Index **1

MSCI 2018 Constituent MSCI ジャパンESG セレクト・リーダーズ指数



*MSCI Japanese Equity Women's Participation Index **1

MSCI MSCI日本株 大株活躍技術



*S&P/JPX Carbon Efficiency Index





*Nikkei Smartwork Management Survey



*Nikkei
Annual Report Award
*GPIF
Excellent Integrated Report



※ 1. The inclusion of Mitsubishi Chemical Holdings, Inc. in the MSCI Index and the use of MSCI logos, trademarks, service marks, and index names is by MSCI and its affiliates. It is not sponsored, recommended or promoted by Mitsubishi Chemical Holdings Corporation. The MSCI Index is the sole property of MSCI, and the names and logos of the MSCI and its indices. This is the trademark or service mark of MSCI and its affiliates.

3. KAITEKI Vision 30 (under consideration)

The

Earth/

■ The framework of the next medium-term management plan, targeting FY2030, is being formulated.

Environmental/Social Issues

- Climate change acceleration
- Pollution, shortage of water resources
- Marine plastic pollution
- Population increasing and aging
- Globalization and widening disparity
- Regional economic zone expansion
- Medical expense increases

KAITEKI Vision 30

<Innovation & Solutions>

Addressing climate change and improving resource/energy efficiency

- ► Reducing GHG emissions
- Reducing production activities
- Reducing environmental impact through the value chain
- ► Contributing to effective utilization of water, etc.

Promoting an optimal circular economy

- ▶ Promoting the reuse/reduce/recycle system
- ►Implementing DX, etc.

Fulfilling "job satisfaction," improving creativity and productivity

Composition and competency of employees, ideals for the personnel system are under discussion

Ideal Sustainable Society

- Optimized circular society
- Sustainable well-being

Backcasting approach

2050

Looking Ahead to Solutions

Projecting to the Next Medium-term Management Plan 2030

2025

Trends in Regulatory Reinforcement

- Paris Agreement: GHG zero emissions in the second half of this century
- Reinforcement of automobile fuel economy regulations in each country
- 2030 Europe circular economy target: Package waste recycling 75%
- 2018: Ocean Plastics Charter announced (G7)
- Trend in expanding introduction of carbon tax
- Reinforcement of human rights-related soft law, etc.

Waves of Drastic Changes, looking toward 2050

[Globalization]

Irreversible tend toward globalization

[Introduction of Al/IoT]

Transcending barriers of time differences/national borders/languages Fusion of real and cyber

[Socialization]

Decentralization/Networking
The era of always "connecting"

⚠Mitsubishi Chemical Holdings

2018

Our response to the Circular Economy

- Positioning the circular economy, which dramatically changes social structures and industrial structures, as a key element for realizing KAITEKI.
- Established the Circular Economy Promotion Committee and promoting cross-over of MOS and MOE throughout the Group.

Defining the Circular Economy for MCHC:









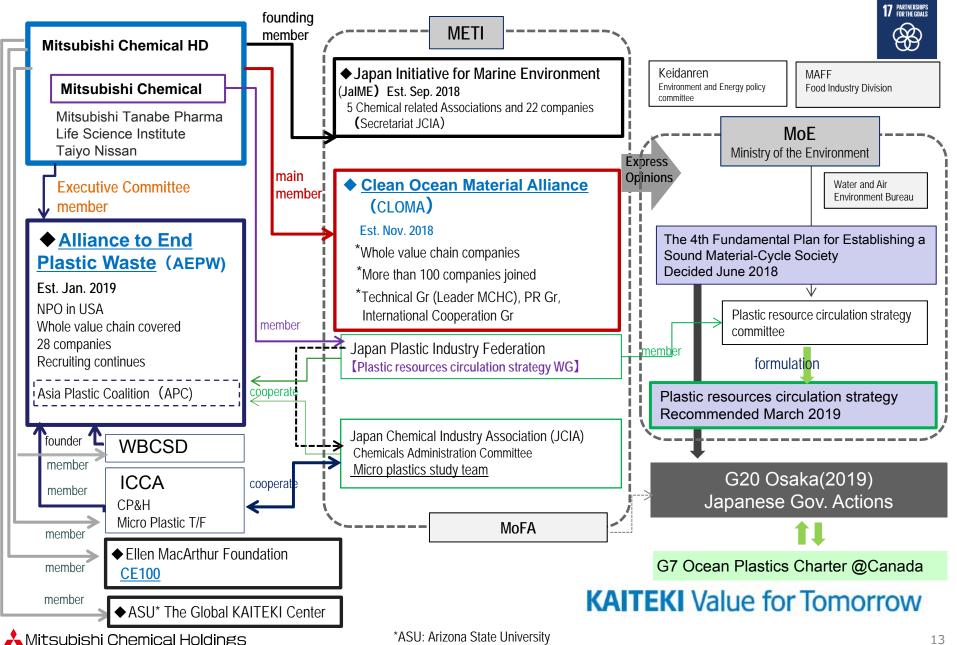
In order to build an optimized recycling-oriented society through reducing the environmental impact of society as a whole and maximization of materials, implementing the 4R(Reduce,Reuse,Recycle,Renewable) system of resource and energy by innovation and business model transformation.

Examples of themes:

- (1) Development of recyclable materials and technologies Recycling of packaging and industrial materials Development of material recycling and chemical recycling businesses
- (2) Blueprint for biotechnology-related businesses Biomass, biodegradation, plant-derived resins, biocatalysts, etc.
- (3) Establishment of a c-LCA system and recommendations for reforming business portfolios

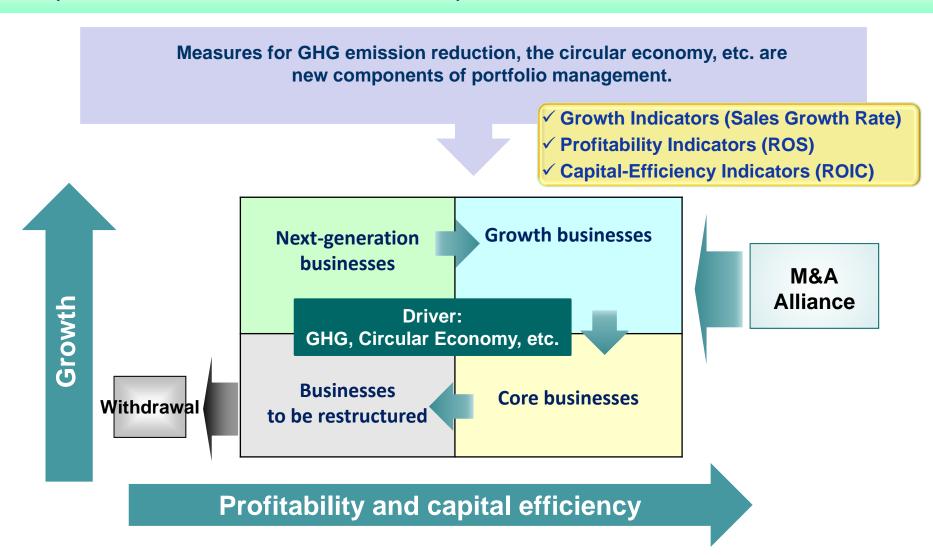
Map of initiatives related to plastic waste

May 2019 version



Projected business portfolio reforms

Reflecting the cross-over of MOS (Social Value) and MOE (Economic Value) in portfolio reform, consistent with the concept of ESG investment



The forward-looking statements are based largely on information available as of the date hereof, and are subject to risks and uncertainties which may be beyond Company control. Actual results could differ largely, due to numerous factors, including but not limited to the following: Group companies execute businesses in many different fields, such as information and electronics, displays, advanced moldings and composites, advanced polymers, MMA, petrochemicals, carbon products, industrial gases, pharmaceuticals, etc. and these business results are subjected to influences of world demands, exchange rates, price and procurement volume of crude oil and naphtha, trends in market prices, speed in technology innovation, National Health Insurance price revision, product liabilities, lawsuits, laws, and regulations.